

MICROSCALE PROPERTIES OF THE ANNULUS FIBROSUS IN THE DISC: EFFECT OF DEGENERATION

By

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ABSTRACT

The main region of focus in this study is the interlamellar matrix (ILM), which is situated between neighbouring lamellae of the annulus fibrosus (AF) and has a complicated pattern of elastic fibres, while elastic fibres of the intra-lamellar region are primarily parallel to the collagen fibres. Researchers have focused on the fundamental biomechanical functions of the interlamellar matrix, and its role in load distribution, shock absorption, and spinal flexibility are discussed, emphasising the importance of maintaining their integrity, thus establishing their clinical relevance. Studying the nature of the ILM can also help in tissue engineering methods to develop biomaterials that can help to alleviate pain and promote tissue healing.

The thesis investigates the impacts of intervertebral disc (IVD) degeneration, a multidimensional phenomenon driven by genetic, mechanical, and environmental variables, on the mechanical properties of the IVD. This was done by isolating and testing the non-destructive mechanical properties of the circumferential regions of healthy and degenerated discs and comparing them. Samples from various circumferential (anterior, anterolateral, lateral, posterolateral, and posterior) regions within the disc were used to assess variations, and the viscoelastic properties (stiffness and hysteresis loss coefficient) was evaluated by applying the load at three different strain rates. While similar studies to determine the delamination thresholds have been done before, this is the first time it has been done on human discs and analyzing all the regions. Future research into the numerous molecular and cellular mechanisms involved in degenerative cascade. Additionally, failure mechanics were studied using ultimate failure load and energy absorbed analysis. Prior to working with human tissue, extensive practice testing was done on ovine specimens to ensure the procedure's repeatability, and then the results were confirmed by pilot testing on human specimen.

Higher modulus and strength were found in the anterior regions, as opposed to the posterior and lateral regions, while degeneration grade had a noticeable effect on the ultimate strength of some regions but not all. A strong strain rate dependency supported the human ILM's viscoelastic characteristics. The modulus and ultimate stress were also influenced by the loading direction. These findings offer a new perspective on human ILM mechanics and serve as a solid foundation for further research in the area.

The findings of this study hold great promise for furthering our understanding of intervertebral disc health and aiding the development of novel treatment strategies, potentially transforming spinal disease therapy and improving patients' quality of life.

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DECLARATION

I certify that this thesis:

- 1. does not incorporate without acknowledgment any material previously submitted for a degree or diploma in any university
- 2. and the research within will not be submitted for any other future degree or diploma without the permission of Flinders University; and
- 3. to the best of my knowledge and belief, does not contain any material previously published or written by another person except where due reference is made in the text.

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Signature of Principal Supervisor.....

Print name of Principal Supervisor.....John Costi

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INTRODUCTION

Intervertebral disc herniation is one of the most frequent root causes of chronic low back and neck pain and it has been found that patients with lumbar and cervical disc herniation were more likely to suffer from mood and anxiety disorders as well (Finneson and Schmidek, 2000). According to the AIHW, 2023, back pain and related problems contributed to the leading cause of burden on the economy due to disease, accounting for 4.2% of Australia's total disease burden. Financially, it costs the health system approximately \$3.4 billion a year that translates to 2.4% of total health expenditure (AIHW, 2023,). These findings very well indicate that lower back pain has considerable effect on the socioeconomic problem that effects 1 in 6 people in the country, as a result of hospitalization and loss of productivity.

The intervertebral discs (IVDs) are made up of three parts: the nucleus pulposus (NP), the annulus fibrosus (AF), and the endplate. Its configuration is such that the AF surrounds the NP and is encompassed between the endplates (figure 1). The primary role of the IVD is to give structural support and movement (Bogduk, 2002). It is positioned between neighbouring vertebrae in the spine and functions as a cushion, stress absorber, and spacer between the vertebrae. It is principally supported by the annulus fibrosus.

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Fig. 1 Schematic representation of spinal anatomy (left) and the heterogeneous tissue composition of the intervertebral disc (IVD) (right). Insets (right) show matrix organization (scanning electron microscopy, gray) and cell organization (fluorescence) for anulus fibrosus (AF) and nucleus pulposus (NP) regions. AF matrix is composed of aligned collagen I fiber bundles, while a much random distribution of collagen II bundles and proteoglycan is observed in the NP. Fluorescence insets are rat IVD cells stained for collagen VI (green) and nucleus (red) revealing the different cellular arrangement in each tissue area (Adapted from Cao et al, 2007)

IVD herniation does not always progress linearly via the annulus fibrosus (AF) but might migrate circumferentially due to localised AF delamination due to the characteristic rostral-caudal orientation of the fibres, the AF restricts spinal flexion, extension, and torsion (Waxenbaum et al., 2017). As a result, resistance to delamination is a significant determinant in defining herniation progression risk. Delamination of the AF lamellae has been found to be related to failure of the ILM, and guite possibly

could be resulting in IVD degeneration (Bruehlmann S. B. et al., 2002). Because of this deformation, the inter-lamellar matrix (ILM) and the AF layers are both susceptible to shear and tensile strain. Shear strain in a deteriorated disc can induce lamellae to separate, and Tavakoli et al. (2016) discovered that the ILM has the highest probability of failure beginning. It is probable that the onset of this failure will cause or hasten disc degeneration. To understand the loading parameters that place the AF at risk of delamination and subsequent disc disruption and herniation, the ILM structure and mechanics of delamination must be understood. This knowledge of the ILM could contribute to the development of better clinical techniques for disc herniation and painful degenerative disc diseases. When discs that are prone to degeneration become more irregular as lamellae structure deteriorates with age, diseases like scoliosis develop, which results in the loss of the structural boundaries between lamellae. This correlation between the ILM disorganization and disc degeneration has been demonstrated by Tavakoli and Costi, 2018. The methodology used in the current study is adapted from the research done by Tavakoli, that focused on determining the mechanical characteristics of the AF in both the microscale and nanoscale levels. This experiment delves into the effects that degeneration of the AF has on the mechanical properties of the IVD, with the region of study being the interlamellar matrix. This was a significant gap in Diana Pham's research as it focused mainly on testing the AF lamellae.

The purpose of this research was to ascertain how degeneration affected the micromechanical characteristics of the human ILM. A validated testing approach was created using a micromechanical testing instrument (BioTester, CellScale, Waterloo, ON, Canada) to characterize the viscoelastic (non-destructive) and failure (destructive) properties of the ILM in ovine discs (Tavakoli et al., 2018). The discs were loaded at three distinct strain rates in both the radial and circumferential directions (figure 2) to determine the viscoelastic characteristics. It was deduced that even in a degenerated state, the ILM exhibits viscoelastic behaviour, with a rise in modulus but a decrease in strength and peak stress.

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Fig. 2 Anterior schematic of the annulus fibrosus, showing the coordinate system with the radial, circumferential, and axial directions, which corresponds to the 1, 2, and 3 directions, respectively. The fiber angle is measured from the spine axis. The fiber directions are indicated by and while and are perpendicular to the fibers.

LITERATURE REVIEW

The intervertebral disc is an important part of the human musculoskeletal system. It has attracted significant attention from researchers over the years, making it a subject of considerable examination. The interlamellar matrix plays a vital role to the disc's function, and therefore, understanding the mechanical and biological elements of spinal health and degeneration is dependent on the interaction between the intervertebral disc and its interlamellar matrix. This section aims to shed light on the distinct interdependence of the intervertebral disc and its interlamellar matrix, bridging the gap between structure and function.

Intervertebral disc and anulus fibrosis lamellae

The IVD is made up of a central nucleus that is initially gelatinous but gradually loses moisture as it ages and an outer fibrous anulus that is inserted into the rim of each vertebral body. The anulus fibrosis and a layer of hyaline cartilage covering the face of each vertebral body endplate work together to prevent the tendency for the nucleus to be ejected under the very high stresses sustained by the disc (Cassidy et al., 1989). Around the NP, the lamellae that make up the AF create continuous layers in the shape of cylindrical walls, with collagen fibres running parallel to one another in each layer. In each succeeding layer, the fibre orientation changes in relation to the axis (Cassidy et al., 1989). It can be inferred that the mechanical character of the AF is influenced by this structure. According to Cassidy et al. (1989), the AF's X-ray diffraction under compression revealed an increase in the interlamellar angle. The stress-strain curve under compression would therefore produce a low modulus toe zone, a linear region would suggest fibre expansion, and a yield region, according to the hierarchical structure's response. For the disc to operate normally, the AF's integrity is crucial. (Thompson, R.E. *et al., 2000*).

Studies done by Guerin and Elliott, 2006, and O'Connell et al., 2009 explored the toe modulus (E_T) of multiple lamellae in the AF in the circumferential direction, while Fujita et. al, 1997, and Smith et al., 2008, observed it in the radial direction. From Guerin and Elliott's observation of the fibre angle, using Fast Fourier Transform (FFT) image processing tools, it was evident that the angle of orientation of the collagen fibres and mechanical properties were correlated to the age and grade of the disc samples. AF fibres reoriented towards the direction of loading, with at least 17° reduction in fibre angle for the healthy disc samples and 9.5° for degenerated samples, indicating that fibre reorientation as a result of degeneration may significantly affect the mechanical properties. Therefore, degenerated disc undergoes bulging and decrease in stability due to the inability of fibres to reorient (Guerin and Elliott, 2006, and O'Connell et al., 2009).

Effects of region on micro-mechanical properties

For research, the AF is broken down into circumferential regions which run parallel to the outer circumference of the IVD – these regions are anterior, anterolateral, lateral, posterolateral and posterior, and in the radial direction they are divided into inner (closer to the NP) and outer regions (closer to the periphery). The inner This division of the AF allows to better understand the anatomical variations in the disc as forces generated by different loading conditions of the spine are not distributed evenly across the disc.

Studies done by Fujita et al., 1997, demonstrated that the specimen's deformation was focused within the interlamellar matrix between the lamellae when it was extended. When the ILM was loaded, the radial tensile modulus increased by 250% before failing under greater strain, although specimens from the centre of the AF were stiffer and failed at lower strain rates than those from the inner and outer regions. The anisotropic nature of the AF was clearly confirmed in this work. Moreover, the specimens from the middle AF were found to be stiffer and failed at lower strains than those from the inner and outer areas.

Degenerative Grade of intervertebral disc

The Thompson Scale technique (Table 1) has been employed as a benchmark in various degeneration research (Thompson, J.P. et al., 1990). Acaroglu, 1985, for example, categorized the discs into five groups: grade I (normal), grades II and III (mildly degenerated), and grades IV and V (severely degenerated). See appendix A.

Micro-mechanical testing and effect of strain rate

Research done by Tavakoli et al, 2018 found that when IVD was tested under stress, in comparison to the control group, the ILM failure stress under radial and circumferential loading was significantly lower in the pre-herniation and herniation groups. The pre-herniated group is a group of discs in which microstructural damage was induced, as compared to the herniated disc that was already herniated. The lamella, however, showed no difference in failure stress across the three groups. This implied that the delamination of the lamellae initiated at the ILM. This observations at the lamellae signifies a relation to degeneration and the presence of disc tears in degenerated discs. Tavakoli also demonstrated that the failure stress under both radial and circumferential loading conditions was affected considerably by pre-herniation as well as in herniated group of specimen used. Moreover, after pre herniation it was found that there was not much difference in failure stress when compared to the herniated group, which led the researchers to conclude that at loads below those required to cause herniation, the ILM was at risk of mechanical injury. The lamella, however, showed no difference in failure stress across the three groups. The anterior and posterolateral regions tested in the pre herniated and herniated discs both resulted in a loss of distinction between the lamellae and ILM boundaries. In addition, it was also found that the ILM in the posterolateral region of the pre

herniated disc had a lower failure stress when compared to the anterior. These finding suggested that the lamellae and ILM have a dependency on the region. The higher mechanical strength in the outer lamellae of the anterior region is likely because of the highly packed collages and elastic fibres, whereas the ILM consists mostly of elastic fibres.

Porcine AF samples were examined in the circumferential and axial directions by Gregory & Callaghan, 2010, under three different strain rates: 1, 2 and 4%/s. However, stiffness and maximum stress did not differ between strain rates, as expected given that the three strain rates used in these trials were not significantly different. This was true for specimens taken from inner and outer regions of the AF's posterior and anterior regions. J. Tavakoli and J.J Costi., 2018, on the other hand, studied various strain rates of 1 Hz, 10 Hz, and 100 Hz, a wider range of speeds when compared to Gregory & Callaghan, 2010, and discovered that as the strain rate increased, so did the stiffness in all specimens undergoing compression, taken from all circumferential regions. Therefore, it was concluded that intervertebral disc cells exhibit viscoelastic solid behaviour.

The ILM's structure has been studied by several researchers using techniques such as light microscopy (Cassidy et al., 1989), layer by layer peeling method employing stereo microscopy (Marchand et al., 1990) and histological and immune histochemical detection (Yu et al, 2002). Cassidy et al., 1989, established that the lamellae of the AF are distinct and separate from each other, but there was no visible interconnection between them. The lamellae varied in thickness at different radial locations, where it averaged 100-130um at the periphery, and 260 um as the lamellae moved 2.2 mm towards the centre of the disc. This division of the lamellae according to thickness divides the anterior part of the IVD into peripheral and transitional regions . It is mainly made up of a non-fibrillar matrix, elastic fibres, and cells, with cross bridges transversing in the radial direction across the ILM and lamellae of the AF. The matrix is mainly composed of proteoglycans, lipids and elastic fibres (Sivan et al, 2014). Compressive loads are always applied to the IVD and it results in high intradiscal pressure. Though the peel test represents a tensile loading process that's consistent with compressive loads, further experimenting was required to measure the mechanical and viscoelastic behaviour of the ILM under direct tensile and shear loading. This direct testing of the mechanical properties of the ILM was done by Tavakoli and Costi, 2018, by experimenting on an ovine model. The research found that the overall effects of strain had no significant effect on the loading direction. Extensibility was also found to be insignificantly affected by the strain rate and loading direction. Moreover, the average stiffness of the ILM samples was found to increase with increasing strain rate.

Marchand et al, 1990 peeled the AF layer-by-layer and examined the cut surfaces through a microscope to establish how the structure of the annulus varied depending on the circumferential and radial positions. It was concluded that the AF comprises 15 to 25 layers and the thickness of the

layers varied throughout the AF, from minimum 0.14 mm to 0.52mm, depending on the distance from the nucleus.

Gaps in research

Tavakoli et al., 2018 effectively investigated the micromechanical parameters of an ovine model, but the effects of degeneration on the human ILM were not validated. Former master's research student's Ushmita Reebye and Ali Kaisi too had adapted Tavakoli's methodology to study the mechanical properties of the ILM, but this is the first study that focuses on all the regions together and comparing both degenerated and healthy discs. Therefore, the main aims of this research were to study the mechanical properties of the ILM taken from all 5 regions of the AF, obtained from two groups of healthy and degenerated IVD, and to do a comparison of their hysteresis loss coefficient, stiffness, as well as failure properties

METHODOLOGY

The human discs required for the study were obtained from the Biomechanics and Implants Laboratory at Flinders University, Tonsley. Three of these were grade 2 (healthy discs) and the other two grade 4 (degenerated discs) (Table 2). The sample preparation and gripping method used was adopted from Tavakoli and Costi, 2018 (figure 3). For this experiment the IVDs were defined in the regions as shown in figure 6. The regions are abbreviated as ANT – anterior, ALT - antero-lateral, LAT – lateral, PLT – posterolateral, and POS - posterior.

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Fig. 3 Sections of the annulus fibrosus used to define their different properties (modified from Jo and Chae 2021)

There were three testing groups that all utilise the same methods: Practise (n=6, on sheep) to acquire the necessary skills; Pilot (n=1, healthy human) (Table 2) to formalise the skills on a human specimen; Pilot testing was done on one human IVD sample (GL191447). This testing phase was conducted to validate the testing methodology laid out by Tavakoli et al., 2018. Two slices each (1mm thickness) was taken from each circumferential region of the disc with the help of a handheld microtome (Figure 6b). During the pilot testing phase it was found that the ideal width of a human ILM segment is 5 mm as it provided enough length and avoided curvature of the outer ILM in the radial direction, making it easier to prepare the specimen for micromechanical testing. (Figure a,b,c). Formal testing (n=2 healthy, and n=2 degenerated) (Table 2). After each of the testing phase, quality control checks were made to ensure that the data was appreciable.



Fig. 4 Three testing phases in the study

Table 1 Human discs taken from different levels of the lumbar spine, graded according to Thompson scale and segmented into regions. Regions – ANT – anterior, ALT – anterolateral, POS – posterior, PLT – posterolateral, LAT - lateral

Sample number (test phase)	Age/Gender	Level	Grade	Regions
4696 (Formal study)	58/M	L5-S1	Grade 2	ALT, LAT, POS
GL406 (Formal study)	53/M	L3-L4	Grade 2	ANT, LAT, PLT
5194 (Formal study)	55/M	L2-L3	Grade 4	ANT, ALT, LAT
GL471 (Formal study)	65/M	L4-L5	Grade 4	ANT, ALT, LAT, PLT, POS
GL191447 (Pilot study)	34/M	L2-L3	Grade 2	ANT, ALT, LAT, PLT, POS

Samples 4969, GL406 and 5194 did not have all 5 regions on the disc available for creating specimen as the non-available parts were used by other researchers prior to this study. The detailed steps and methodologies used are presented in sections below in the order at which they were applied. Pilot testing was done on one human IVD sample (GL191447). This testing phase

was conducted to validate the testing methodology laid out by Tavakoli et al., 2018. Two slices each (1mm thickness) was taken from each circumferential region of the disc with the help of a handheld microtome. During the pilot testing phase it was found that the ideal width of a human ILM segment is 5 mm as it provided enough length and avoided curvature of the outer ILM in the radial direction, making it easier to prepare the specimen for micromechanical testing. (Figure a,b,c).

Segmenting the IVD

Practise was done on sheep IVD samples (n=12) that were isolated from sheep functional spine units (FSUs) (Figure 5 a, b). Due to the difficulty in obtaining cadaver material, sheep are increasingly being used as a model for spine research.



Fig. 5 The sheep intervertebral disc (b) was separated from the FSU (a). 5mm wide segments are separated from the disc (c)

According to study, sheep and human spines have biomechanical and molecular similarities (Wilke et al., 1997). The isolated ovine discs were then segmented into the respective circumferential regions (5mm wide blocks) with 1 mm thickness - anterior (ANT), anterolateral (ALT), lateral (LAT), and posterolateral (PLT) (Figure 5c). In the ovine disc, the AF was lacking in thickness at the posterior region and couldn't be sliced using a handheld microtome. The IVD to be tested was first frozen at -20°C. The frozen disc was then segmented into its regions for testing (Figure 6), using a scalpel blade. Care was taken to make dissecting cuts at 90° angles to the ILM and immediately after taking them out of the freezer. The 5 mm wide segment were wrapped in gauze and sprayed with Phosphate buffered saline (PBS) solution, then wrapped with cling wrap and stored in labelled airtight containers till the time for testing

The handheld microtome (Figure 6 b) consists of a rotating dial for raising/lowering the stage, and a platform (Figure 6 a) for placing the sample in (Figure 6 c).



Fig. 6 A 3D printed platform (a) lined with tape to contain the sample and OCT (a) is loaded onto the microtome (b) and the specimen segment is placed in it (c)

To define the transverse cutting plane, each AF tissue was moulded using optimal cutting temperature (OCT, Tissue-Tek, Sakura, Japan) compound. The segment of the disc when ready for testing is thawed and set in within the prepared microtome, in the freezer at -20°C, for at least 45 minutes (Figure 7b).



Fig. 7 The specimen is set at -20°C (b) with OCT fluid filled in it (a). A feather blade (c) was used to slice the specimen measuring 1mm height.

Once this is set, two 1 mm slices were obtained from the frozen sample using a feather blade (Figure 7c). The specimen slices were then sprayed with Phosphate buffered saline (PBS) again to dissolve the OCT surrounding it (Figure 8a). Two slices were taken from each sample, one for tensile test (S01) and the other for shear test (S02). A total of 48 slices were obtained from six IVDs.



Fig. 8 Two slices (1mm thickness) are obtained (a). Sandpaper strips (b) and glue are used for gripping the specimen

Gripping the specimen

The specimen is then placed on a slide in preparation for gripping. Four sandpaper strip (wet and dry, 180 grit) of 7 mm width and 45-60mm length are required (Figure 8 b). Using a magnifying glass, a functioning lamellae unit was identified from the specimen's adjacent lying lamellae, that consisted of two adjacent lamellae and the ILM between them (Figure 8.).



Fig. 9 Functional lamellae unit consisting of two adjacent lamellae and ILM in between is gripped using sandpaper and glue

The glue used for gripping is Loctite 480, which is a slow setting (approximately 2 minutes), black coloured glue. The dyed glue was selected so that any leakage of the glue onto the ILM can be observed. This ensured that the mechanical properties being measured were not a result of the altered ILM mechanics. The glue was spread evenly on the strips using a needle and then while observing under the magnifying glass, it was pressed onto the sample with precision, such that it grips the periphery of the ILM from either side on the top and bottom. Therefore, the only region of the specimen that isn't gripped by the sandpaper is the ILM and any force applied to the sandpaper

is directly propagated onto the ILM. The second slice from the specimen was wrapped in gauze, rehydrated with a spray of PBS, then covered with cling wrap and stored on ice packs (0°-5°C) while the first slice is being prepared and tested. The slices were not frozen again, but tested on the same day so that the micromechanical properties were not affected by repeated freeze thawing cycles. The specimens are prepared to test them firstly in the tensile stress direction (Figure 11), and the second slice is glued such that the force applied by the cellscale is acting in the shear (Figure 10) direction.



Fig. 10 Preparing specimen for micromechanical testing in shear (a) and tensile (b) directions. Specimens are clamped between two slides for fixing the glue and for transportation (c,d).



Fig. 11 The specimen prepared was loaded on the cellscale device for micromechanical testing in shear direction.



Fig. 12 The specimen prepared was loaded on the cellscale device for micromechanical testing in tensile direction.

Transporting the specimen

The specimen after gripping must be transported from the sample preparation area of the laboratory to the cellscale device, for micromechanical testing. The prepared specimen is quite delicate, and transportation can cause damage to the tissue if not handled with care. In order to hold the specimen intact in position, the gripped specimen is sandwiched in between two plates and clamped at two opposite sides (Figure 9 c, d). This will ensure that the mechanical property of the specimen is not disturbed till the time of testing. The specimen is unclipped once it is placed in the water bath of the cellscale (Figure 12). The prepared functional lamellae unit is hydrated in PBS in the water bath at room temperature (37°C).

Micromechanical testing

The ends of the sandpaper strips are taped (Figure 8 b) to allow the micromechanical test specimen to float in the water bath. The samples are attached to the Cellscale device with the help of clamps attached provided with the device. The specimen was then subjected to dynamic testing followed by a failure test. To reduce creep between tests, a preload of 100mN was applied. The gripper-to-gripper distance was used as the initial length for strain calculation after applying preload to all samples. The data acquisition frequency was set at 1, 5, and 100 Hz for slow, medium, and fast strain rates, respectively. Displacement control is applied using the Cellscale, and five cycles of dynamic loading with a triangle waveform were performed to stretch the samples to 40% of their initial length at strain rates of 0.1%/s (slow), 1%/s (medium), and 10%/s (fast. In the final stage of the test, for both tensile and shear loading direction, a ramp test to failure was performed at a strain rate of 10% and 100 Hz data recording.



Fig. 13 CellScale micromechanical testing device used for uniaxial testing

Data analysis and Quality control

Along with biaxial and uniaxial mechanical testing, the cellscale also has the ability to record pictures which could be played back. This provided the ability to examine the fixation closely. Prior to formal testing, the practise and pilot tests conducted in sheep and human IVD respectively, both returned desired results as the viscoelastic and failure properties of the IVD could be confirmed. The testing methodology was also validated as there was no slippage observed in the recorded video of the tests. The force curves were steady and no sharp drop in the force was observed. The recording also allowed to verify that no glue overflowed from the sandpaper strip onto the specimen, to impede its mechanics.

The micromechanical testing done on the cellscale provides force vs time and force vs displacement data that was then plotted with the help of templates created on Microsoft Excel. The area of gripping for the specimen was calculated by measuring the ILM width, with the help of a vernier caliper, and thickness (1mm) were sliced using a handheld microtome . The stress and strain for each data point was thus calculated and plotted. This stress and strain data of the last loading unloading cycle was used to calculate Young's modulus and the hysteresis loss coefficient (The hysteresis area, which is a measure of the toughness of the material was calculated as the area between the loading and unloading curve, calculated by using a trapezoid formula). The area of hysteresis region (energy absorbed) divided by the area under the loading curve provides the hysteresis loss coefficient. Hysteresis loss coefficient for all the samples are plotted for the destructive and non-destructive tests. The Young's modulus on the other hand, was calculated by

inserting a best fit line to the linear region of the loading curve and measuring its slope using linear regression. From Tavakoli et al., 2018 the linear region was selected to be from 25% to 35% strain rate on the loading curve of the last cycle. The force displacement data for the failure test was plotted to obtain the peak stress or failure load.



Fig. 14 Stress vs strain graph - slow, medium, and fast strain rate



Fig. 15 Stress vs strain graph – final cycle with young's modulus calculated by linear regression

RESULTS

The formal study consisted of minimum of three region, taken from two each healthy and degenerated discs (refer table 2). This summed up to a total of 112 tests conducted to obtain data for the formal test results. Since each data group consists of not more than 2 specimens, statistical analyses, such as an Analysis of Variance (ANOVA), was not able to be performed. This is because ANOVA method assumes that the data within each group is distributed normally and should be having equal variances. Since the sample size for each group is only two at the most, the assumptions would not be met. Therefore, the differences between each group would not be detected, and possibly giving rise to false negatives. In this study, thus the results are directly analysed from the graphs plotted on excel, and viable trends are discussed. For the test results to be admissible for data analysis, the specimen used had to be checked with the quality control measures: the specimen is of uniform thickness (1mm), there is no slippage in the gripping, the there is glue spilled over onto the ILM region, the sample should not tear and provide an undesirable force displacement response. After reviewing the data, out of the 112 tests done,16 tests were found to be inadmissible. Therefore, 96 tests were accepted for formal analysis.

Sandpaper fixation gripping outcome

From the images recorded on the cellscale it was evident that there was no slippage while micromechanical testing was carried out. Thus, confirming the reliability of the sandpaper fixation method (Figure 16.).



Fig. 16 Pictures taken at different points of the testing cycle shows no evidence of slippage.

Viscoelasticity

Non-destructive testing done on each sample through the cellscale device returned a viscoelastic response as it was observed during the loading phase, when a displacement was applied to the sample and the force response was measured. During the unloading phase, the displacement is returned to its starting phase while continuing to measure the force. Figure 17 depicts the viscoelasticity of the ILM.

The average hysteresis loss coefficient and the average stiffness are calculated using MS Excel and plotted. Pivot charts were used to observe trends in the variables.



Fig. 17 plot of final cycle showing loading and unloading curve

Hysteresis loss coefficient - tensile test

The average hysteresis loss coefficient for tensile test for all strain rates were tabulated (refer Appendix E). Standard deviation was not a good measure of error in this case since the sample size was only two, and moreover some of the specimen data had to be excluded. Hence, the median for each data set was calculated and the interquartile range plotted using MS Excel. The difference between the degenerated and healthy set of samples are observed. The interquartile range (IQR) calculated (Appendix E) is a good indication of the spread of the data. Error bars were added to the bar graphs to identify the variations associated with the data points. It is beneficial because the IQR

is less affected by extreme values that has occurred in some of the data points. Moreover, the data obtained is non-parametric or doesn't follow a normal distribution, in which case the IQR is beneficial. For the tensile test, hysteresis loss coefficient IQR was 0.036 for all the healthy disc tissue across all strain rates and regions, and 0.0369 for degenerated discs.



Fig. 18 Median (interquartile range) hysteresis loss coefficient for tensile tests – comparing healthy and degenerated discs at three strain rates (slow, medium and fast)

Hysteresis loss coefficient – shear test

The average hysteresis loss coefficient for shear testing was tabulated in the similar manner to the tensile test. The difference between the degenerated and healthy set of samples are observed. For the shear test, hysteresis loss coefficient IQR was 0.090 for the healthy discs, and 0.062 for degenerated discs



Fig. 19 Median (interquartile range) hysteresis loss coefficient for shear tests – comparing healthy and degenerated discs at three strain rates (slow, medium and fast)

Stiffness – Tensile test

The average stiffness for tensile testing was tabulated. The difference between the degenerated and healthy set of samples are observed. For the tensile test, stiffness IQR was 0.471 for the healthy discs, and 0.99 for unhealthy discs.



Fig. 20 Median (interquartile range) stiffness for tensile tests – comparing healthy and degenerated discs at three strain rates (slow, medium and fast)

Stiffness – Shear test

The average stiffness for shear testing was tabulated. The difference between the degenerated and healthy set of samples are observed. For the shear test, stiffness IQR 0.08625 for the healthy discs, and 0.283 for unhealthy discs



Fig. 21 Median (interquartile range) stiffness for tensile tests – comparing healthy and degenerated discs at three strain rates (slow, medium and fast)

Median stiffness and hysteresis loss coefficient

To make a further broad comparison of the hysteresis loss coefficient, the median values of tests ranging across three strain rates for all the regions were calculated and the 25% and 75% quartile errors were added to the plots.



Fig. 22 Comparison of median values calculated and plotted showing quartile errors

Failure load

The failure load was determined for each sample under both the tensile and shear direction. The maximum force observed before the ILM failed and deformed substantially was noted. The picture inset in Figure 23 shows the deterioration and pulling apart of the ILM in the tensile test.





Average failure load – Tensile

The average failure load for tensile testing was tabulated. The difference between the degenerated and healthy set of samples are observed. For the tensile test, failure load IQR is 1.85 for the healthy discs, and 7.39 for unhealthy discs.



Fig. 24 Average failure loads - comparing healthy and degenerated discs in tensile testing

Average energy absorbed at failure – Tensile

The average energy absorbed at failure for tensile testing was tabulated. The difference between the degenerated and healthy set of samples are observed. For the tensile test, failure load IQR is 9653 for the healthy discs, and 7389 for unhealthy discs



Fig. 25 Average energy absorbed at failure – comparing healthy and degenerated discs in tensile test

Average failure load - Shear

The average failure load for shear testing was tabulated. The difference between the degenerated and healthy set of samples are observed. For the tensile test, failure load IQR is 2.062 for the healthy discs, and 15.88 for unhealthy discs



Fig. 26 Average failure loads comparing healthy and degenerated discs in shear testing

Average energy absorbed at failure - Shear

The average energy absorbed at failure for shear testing was tabulated. The difference between the degenerated and healthy set of samples are observed. For the shear test, failure load IQR is 67.893 for the healthy discs, and 11926.5 for unhealthy discs.



Fig. 27 Average energy absorbed at failure - comparing healthy and degenerated discs in shear test

Median failure load

To make a further broad comparison of the failure loads across the varying strain rates and regions, the median values of tests ranging across three strain rates for all the regions were calculated and plotted. The median values provide a good summary of the dataset acquired. The spread of the data is summarised through these graphs.



Fig. 28 Median failure loads comparing healthy and degenerated discs in both tensile and shear testing

Median energy absorbed

To make a further broad comparison of the energy absorbed, the median values of tests ranging across three strain rates for all the regions were calculated and plotted. The median values provide a good summary of the dataset acquired, especially because of the outlying datapoints. The spread of the data is summarised through these graphs.



Fig. 29 Median energy absorbed comparing healthy and degenerated discs in both tensile and shear testing.

DISCUSSION

The last cycles when plotted for all the lamella-ILM-lamella complex specimen exhibited viscoelastic characteristics. There were noticeable trends in the collected data. However, some observations were not according to hypothesis and further observation into the video recorded for the test was able to shed some light on the unexpected results. These unexpected results are discussed in detail in the following section.

Hysteresis loss coefficient

It was observed that the hysteresis loss coefficient was higher for the slow strain rate and reduced with increasing strain rate, which is characteristic of viscoelastic tissue. This observation was true for majority of the regions in both degenerated and healthy groups. Measuring this property of the AF provides a measure of the energy absorption during the loading and unloading phase. Overall from the medians plotted, it could be observed that there was a slight reduction in the hysteresis loss coefficient of degenerated disc in tensile direction when compared to healthy discs, and a considerable reduction for the same in shear direction.

Hysteresis loss coefficient in case of both tensile and shear test are in the same IQR of 0.090944 -0.035 healthy and 0.06269 - 0.036 for degenerated discs. So, it may be observed that the range for healthy is higher across all the regions. The trends indicated a similar energy absorption under ILM delaminating conditions such as rotation and torsion. Moreover, the highest hysteresis loss coefficient is observed in the anterior region and lowest in the lateral region. The specimen shows the characteristics of a viscoelastic fluid where the applied strain does show a linear elastic region and returned to its original state when the strain was removed. In addition, the force response that occurred over the three strain rates were different, increasing with the strain rate which is also characteristic of a viscoelastic material. Additionally testing including stress relaxation or creep tests might be beneficial in understanding if the material is behaving more like a viscoelastic fluid or solid. The slow strain rate tensile test conducted on the anterolateral region of sample 4696 (Grade 2) and the fast strain rate shear test done on the anterior GL406 (Grade 2) returned a hysteresis coefficient of -0.071 and -0.044 respectively. These results were contradictory to our hypothesis as a negative number would indicate that energy is being gained rather than being lost/absorbed. This may have been a result of delaminated ILM in the tissue that occurred in the specimen as seen in Fig. So, these specimen tests had to be excluded from the formal results.



Fig. 30 Specimen number 4696 excluded from results



Fig. 31 Specimen number GL406 excluded from results

Modulus

It was consistently observed that the Young's modulus in the shear direction indicated that the specimens were stiffer, which made them more prone to failure in shear loading. It's worth noting that this result contradicts previous research, where the shear modulus in ovine (sheep) intervertebral discs was found to be significantly lower than the tensile modulus, and shear failure stress was equivalent to tensile failure stress (Tavakoli et al., 2018). The difference could be attributed to variations in the behaviour of collagen and elastic fibers in the annulus fibrosus between humans and sheep.

It may be interesting to note that the stiffness is higher in one of the degenerated samples in the tensile test, but only in the medium strain-rate test. This could be because of a piece of tissue that was attached to the specimen (GL471) as observed in the figure, the presence of which made the

stress response extremely stiff, and in the subsequent fast strain rate test we observe the tissue breaking away and equilibrating in the fast cycle.



Fig. 32 GL471 sample showed much higher stiffness in the slow strain rate test



Fig. 33 Comparison of the effect of the extra tissue on GL471 compared to another specimen from same region and degradation grade (medium strain rate)

When comparing the difference between stiffness of healthy and degenerated discs, it can be noticed that during tensile loading, degenerated discs show a higher stiffness when compared to healthy discs, but in contrast, for shear testing healthy discs are stiffer than degenerated discs.

On comparing the regions, it was found that for healthy discs, the stiffness decreases from posterior region to the anterior region, and was stiffer during tensile loading, which could be an indication that delamination and failure of the ILM is more possible during shear loading. However, in the degenerated disc, the variance among regions is not so evident, indicating a more random arrangement of the collagen fibres. An overview of the median values across all regions and strain rates suggest that the stiffness in shear direction is considerably higher in healthy discs than in degenerated. On the other hand, in tensile testing, the degenerated specimen showed slightly higher stiffness.

Failure load

For the shear test, in the ANT and LAT regions there was a visible difference in the maximum stress between the degenerated and healthy specimen. The difference was not so evident in the ALT, PLT and POS regions. Consequently, the POS and PLT region may be more prone to failure, which can be explained by the region's proximity to the nucleus within the disc. On the other hand, during tensile testing, ANT, PLT and POS regions were not noticeably different in the maximum stress between degenerated and healthy specimen. The maximum stress for the regions were found to be independent of the direction of loading.

When comparing different degeneration grades, it was noticed that the trend for failure stress was lower in Grade 4 specimens compared to Grade 2 specimens, both in tension and shear. This trend aligns with the understanding that degenerated specimens, which are already less effective at swelling and withstanding compressive loads, would exhibit lower failure stress (Tavakoli and Costi, 2018), and may also be more likely to undergo additional tissue structural disruption, or loss of ILM connectivity, due to degeneration. Additionally, ultrastructural studies suggested that the elastic fiber network within the annulus fibrosus is more likely to be recruited under tension, whereas in shear, only fibers oriented in the direction of loading would likely be recruited (Tavakoli and Costi, 2018). Therefore, given that the discs were degenerated, it was expected that shear failure stress would be lower in degenerated specimens compared to healthy specimens. This observation is in agreement to when a comparison of the medians for failure load was done, as it was noticed that the failure load is higher for healthy specimen.

Energy absorbed at failure

Among all the specimens tested, the direction in which the load was applied had a significant impact on energy absorption. There was an effect of degeneration on the energy absorbed. During tensile loading the posterior region was This increase in stiffness may result from a lower water content in the nucleus pulposus (NP), which in turn enhances energy absorption. Conversely, when the specimens were loaded in shear, the opposite trend was observed, affirming the anisotropic (direction-dependent) nature of the annulus fibrosus (AF). The median range of the energy absorbed remained almost constant in the tensile direction for healthy ad degenerated, while a good variance is observed in the shear direction with degenerated disc showing a considerably higher value that healthy.

Limitations

The main aim of the study that was to do a comparison of the stiffness, hysteresis loss coefficient, as well as failure properties of ILM from healthy and degenerated disc was successfully completed, however, there were some limitations to the study. The sample size (n=2) for each of healthy and degenerated disc did not provide an opportunity for a statistical analysis of the data, and additionally some of the tested data could not be included for the formal results. There was huge variability in some of the data because only one specimen per data group was available for some samples, if not two. Therefore, comparing the results to the results obtained by other researchers was having its limitations.

Human IVD specimen were not easy to obtain and therefore care was taken to ensure that the specimens are not damaged while preparing and handling them. Some of the measures included slicing the specimen by running it in the direction perpendicular to that of the lamellae and running the fingers around the periphery of the frozen OCT holding the specimen, to make it easier for the feather blade to cut into the specimen. Initially, the screw mechanism of the microtome used in the experiment was difficult to adjust and had to be serviced during the practise phase. This ensured that it operated well during the pilot and formal testing phases.

Specimen's freeze-thawing cycles may also have had its effect on the hydration state and was mitigated by hydrating the specimen in the PBS bath for at least 2 minutes prior to each test series. Moreover, care was taken to always keep the specimen hydrated while waiting to be tested. It must be borne in mind that that mechanical properties of IVD samples are better studied by comparing under the same freeze/thaw cycles (Azarnoosh, M. et al., 2017). So, it may be beneficial to conduct testing on the same batch of specimen that have been thawed and frozen the same number of times.

CONCLUSION AND FUTURE WORKS

The research conducted for this study adopted a rigorous methodology that can be explored further to deepen our understanding of the mechanical characteristics of the ILM of the AF in humans. The main goal of this research was to compare the micromechanical properties of healthy and degenerated human ILM, and this goal was achieved by using the force-displacement data obtained to calculate the modulus, hysteresis loss coefficient, failure load and energy absorbed at failure, in different regions of the disc, while observing the effects at different strain rates. Overall, it could be noted that for the shear test, in the ANT and LAT regions there was a visible difference in the maximum stress between the degenerated and healthy specimen. Therefore, given that the discs were degenerated, it was expected that shear failure stress would be lower in degenerated specimens compared to healthy specimens.

Future studies would benefit from a larger specimen and should ensure all regions of the discs are available to be tested. The radial regions – outer and inner for each of the circumferential regions can also be a decisive factor. Incorporating these factors into a study would require a lot of time and planning. Furthermore, the effect of elastic fibres in the ILM can be examined by isolating different components using enzymatic digestion techniques, followed by mechanical testing, and comparing the outcomes to the performance of the entire ILM. It was also noticed that some of the specimens were having odour coming from them, raising suspicion of putrefaction. The effect of breakdown of protein due to this factor may be considered in future studies.

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APPENDICES

Appendix A

Table 2 The Thompson Scale. This grading system can be used for determining the morphologic grade of the disc in experimental investigations. NP = nucleus pulposus; AF = anulus fibrosus; V_E = vertebral endplate; V_B = vertebral body (From Thompson (1990)

Grade	Nucleus	Annulus	V _E (Vertebral body)	V _B (Vertebral
	Pulposus	Fibrosis		endplate)
I	Bulging gel	Discrete fibrous	Hyaline, uniformly	Margins
		bundles	thick	rounded
11	White fibrous	Mucinous	Thickness irregular	 Margins
	tissue	material		pointed
	peripherally	between		
		lamellae		
111	Consolidated	Extensive	Focal defects in	Early
	fibrous tissue	mucinous	cartilage	chondrocytes
		infiltrate; loss of		or
		annular nuclear		osteophytes
		demarcation		at margins
1\/	Horizontal clofts	Eacol disruption	Fibrocartilago	 Octoophytoc
IV		Focal distuption		
	parallel to		extending from	less than 2
	endplate		subchondral bone;	mm
			irregularity and focal	
			sclerosis on	
			subchondral bone	
V	Clefts extend thro	bugh nucleus and	Diffuse sclerosis	Osteophytes
	anulus			greater than
				2mm
				~ 111111

Appendix B

Calculations

1) Modulus

Strain $\mathcal{E} = \Delta L/L_o$, where

- ΔL change in length
- $L_{\circ}\,$ original length

Stress, $\sigma = F/A$, where

- F resultant force after displacement is applied
- A cross sectional area of the specimen after displacement is applied

Modulus, E = σ / ϵ

2) Hysteresis loss coefficient

Energy absorbed or hysteresis area is measured as the difference between the area under the loading curve of the graph and unloading curve of the graph.

Hysteresis loss coefficient is the ratio between the energy absorbed and the area of the loading curve.

The area under the curve was found as the sum of the datapoints under the stress strain curve using the trapezoid formula = $((B2+B3)/2)^*(A3-A2))$ in the template

Appendix C

Template for calculating hysteresis loss coefficient :



Template for Calculating modulus :

Serivanie	Cycle	Time_S	Temperat	XSize_um	YSize_um	YDisplacer YFo	rce_mN	STRAIN	Stress (N/m.m)	specimen width	5000 5
Medium	1-Preload	(23.5	4699	964	0	134	C	26.8	Slice	1
Medium	1-Preload	0.2	2 23.5	4699	964	0	105	0	21	ARFA	
Medium	1-Preload	0.4	4 23.5 1 23.5	4699	964	0	66 85		13.2		Fast - Force Vs Time
Medium	1-Stretch	0.64	23.5	4699	966	2	105	0.207469	21	450	
Medium	1-Stretch	0.84	23.5	4699	968	4	95	0.414938	19	400	
Medium	1-Stretch	1.04	23.5	4699	970	6	95	0.622407	19	350	
Medium	1-Stretch	1.24	23.5	4699	972	8	115	0.829876	23	2 250	
Medium	1-Stretch	1.44	23.5	4699	974	10	105	1.03/344	21	E 200	
Medium	1-Stretch	1.84	23.5	4699	977	13	134	1.348548	26.8	g 150	
Medium	1-Stretch	2.04	23.5	4699	979	15	134	1.556017	26.8	100	
Medium	1-Stretch	2.24	23.5	4699	981	17	134	1.763485	26.8	50	
Medium	1-Stretch	2.44	23.5	4699	983	19	124	1.970954	24.8	-50 0	50 100 150 200 250 300 350 400 450
Medium	1-Stretch	2.64	+ 23.5 1 23.5	4699	985	21	134	2.1/8423	26.8		Time (S)
Medium	1-Stretch	3.04	23.5	4699	989	25	124	2.593361	. 24.8		
Medium	1-Stretch	3.24	23.5	4699	991	27	134	2.80083	26.8	1	Fast - Force Vs Disp
Medium	1-Stretch	3.44	23.6	4699	993	29	134	3.008299	26.8	450	
Medium	1-Stretch	3.64	23.6	4699	995	31	134	3.215768	26.8	400	
Medium	1-Stretch	4.04	23.0	4699	999	35	134	3.630705	26.8	350	ANN AND AND AND AND AND AND AND AND AND
Medium	1-Stretch	4.24	23.6	4699	1001	37	134	3.838174	26.8	⇒ 250	MMW MAAN WAARAN
Medium	1-Stretch	4.44	23.6	4699	1003	39	134	4.045643	26.8	8 200	
Medium	1-Stretch	4.64	23.6	4699	1005	41	134	4.253112	26.8	2 150	
Medium	1-Stretch	4.84	23.6	4699	1007	43	134	4.460581	26.8	100	
Medium	1-Stretch	5.24	23.6	4699	1008	44	134	4.304313	26.8	50	
Medium	1-Stretch	5.44	1 23.6	4699	1010	48	134	4.979253	26.8	-50 0	50 100 150 200 250 300 350 400 450
Medium	1-Stretch	5.64	23.6	4699	1014	50	134	5.186722	26.8		Displacment (um)
Medium	1-Stretch	5.84	23.6	4699	1016	52	134	5.394191	. 26.8	<u> </u>	
Medium	1-Stretch	6.04	23.6	4699	1018	54	134	5.60166	26.8		Fast - Final Cycle - Force Vs Disp
Medium	1-Stretch	6.24	+ 23.6 1 23.6	4699	1020	56	134	5.809129 6.016599	26.8	450	
Medium	1-Stretch	6.64	23.6	4699	1022	60	154	6.224066	30.8	400	
Medium	1-Stretch	6.84	23.6	4699	1026	62	144	6.431535	28.8	350	AMONO AND A
Medium	1-Stretch	7.04	23.6	4699	1028	64	144	6.639004	28.8	300	
Medium	1-Stretch	7.24	1 23.6	4699	1030	66	154	6.846473	30.8	2 250	
Medium	1-Stretch	7.44	23.0	4699	1032	70	154	7.261411	30.8	E 200	Martin
Medium	1-Stretch	7.84	23.6	4699	1034	70	134	7.46888	28.8	0 150	Labored and the second s
Medium	1-Stretch	8.04	23.6	4699	1038	74	134	7.676349	26.8	100	
Medium	1-Stretch	8.24	23.6	4699	1040	76	164	7.883817	32.8		
Medium	1-Stretch	8.44	23.6	4699	1041	77	154	7.987552	30.8	50	
Medium	1-Stretch	8.64	+ 23.6 1 23.6	4699	1043	79 81	144	8.195021	28.8	0	50 100 150 200 250 300 350 400 450
Medium	1-Stretch	9.04	23.6	4699	1043	83	134	8.609959	26.8	-50	Displacment (um)
Medium	1-Stretch	9.24	23.6	4699	1049	85	154	8.817427	30.8	90	
Medium	1-Stretch	0.44			1051	07			30.8	50	Strocs Vs srain
		9.44	1 23.6	4699	1051	87	154	9.024896			SUESS VS SIGIL
Medium	1-Stretch	9.44	23.6 23.6	4699	1051	87	154 134	9.024896	26.8	80	
Medium Medium Medium	1-Stretch 1-Stretch	9.44 9.64 9.84	4 23.6 4 23.6 4 23.6 4 23.6	4699 4699 4699 4699	1051 1053 1055 1057	87 89 91 93	154 134 173 154	9.024896 9.232365 9.439834 9.647303	26.8 34.6 30.8	80	Municipal
Medium Medium Medium	1-Stretch 1-Stretch 1-Stretch 1-Stretch	9.44 9.64 9.84 10.04 10.24	23.6 23.6 23.6 23.6 23.6 23.6 23.6	4699 4699 4699 4699 4699	1051 1053 1055 1057 1059	87 89 91 93 95	154 134 173 154 154	9.024896 9.232365 9.439834 9.647303 9.854772	26.8 34.6 30.8 30.8	80 70	An a constant
Medium Medium Medium Medium	1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch	9.44 9.64 9.84 10.04 10.24 10.44	4 23.6 4 23.6 4 23.6 4 23.6 4 23.6 4 23.6 4 23.6	4699 4699 4699 4699 4699 4699	1051 1053 1055 1057 1059 1061	87 89 91 93 95 97	154 134 173 154 154 164	9.024896 9.232365 9.439834 9.647303 9.854772 10.06224	26.8 34.6 30.8 30.8 30.8 32.8	80 70 60	My drak
Medium Medium Medium Medium Medium	1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch	9.44 9.64 9.84 10.04 10.24 10.44 10.64	1 23.6 1 23.6 1 23.6 1 23.6 1 23.6 1 23.6 1 23.6 1 23.6 2 23.6 2 3.6 2 3.6 2 3.6	4699 4699 4699 4699 4699 4699 4699	1051 1053 1055 1057 1059 1061 1063	87 89 91 93 95 97 99	154 134 173 154 154 164 144	9.024896 9.232365 9.439834 9.647303 9.854772 10.06224 10.26971	26.8 34.6 30.8 30.8 30.8 32.8 28.8	80 70 60 (red) 50	My plank
Medium Medium Medium Medium Medium Medium	1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch	9,44 9,64 9,84 10,04 10,24 10,44 10,64 10,84	4 23.6 4 23.6	4699 4699 4699 4699 4699 4699 4699 4699	1051 1053 1055 1057 1059 1061 1063 1065	87 89 91 93 95 97 99 101	154 134 173 154 154 164 144 183	9.024896 9.232365 9.439834 9.647303 9.854772 10.06224 10.26971 10.47718	26.8 34.6 30.8 30.8 32.8 28.8 36.6	80 70 60 (red) 50 Ssat 40	MWMM
Medium Medium Medium Medium Medium Medium Medium	1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch	9,44 9,64 9,84 10,04 10,24 10,44 10,64 10,84 11,04	1 23.6 4 23.6 4 23.6 4 23.6 4 23.6 4 23.6 4 23.6 4 23.6 4 23.6 4 23.6 4 23.6 4 23.6 4 23.6 4 23.6 4 23.6 4 23.6	4699 4699 4699 4699 4699 4699 4699 4699	1051 1053 1055 1057 1059 1061 1063 1065 1067	87 89 91 93 95 97 99 101 103 105	154 134 173 154 154 164 183 164 173	9.024896 9.232365 9.439834 9.647303 9.854772 10.06224 10.26971 10.47718 10.68465 10.89212	26.8 34.6 30.8 30.8 22.8 28.6 36.6 32.8 36.6 32.8 34.6	80 70 60 (ech) ssaus 30	Municipal And
Medium Medium Medium Medium Medium Medium Medium Medium	1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch	9,44 9,64 9,84 10,04 10,24 10,64 10,64 10,84 11,04 11,24 11,24	1 23.6 1 23.6 1 23.6 1 23.6 1 23.6 1 23.6 1 23.6 1 23.6 1 23.6 1 23.6 1 23.6 1 23.6 1 23.6 1 23.6 1 23.6 1 23.6 1 23.6 1 23.6	4699 4699 4699 4699 4699 4699 4699 4699	1051 1053 1055 1057 1059 1061 1063 1065 1067 1069 1070	87 89 91 93 95 97 99 101 103 105 106	154 134 173 154 154 164 143 164 173 193	9.024896 9.232365 9.439834 9.647303 9.854772 10.06224 10.26971 10.47718 10.68465 10.89212 10.99585	26.8 34.6 30.8 30.8 22.8 36.6 32.8 36.6 32.8 34.6 38.6	80	Mar
Medium Medium Medium Medium Medium Medium Medium Medium Medium	1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch	9,44 9,64 9,84 10,04 10,24 10,64 10,84 11,04 11,24 11,24 11,24 11,64	4 23.6 4 23.6 4 23.6 4 23.6 4 23.6 4 23.6 4 23.6 4 23.6 4 23.6 4 23.6 4 23.6 4 23.6 4 23.6 4 23.6 4 23.6 4 23.6 4 23.6 4 23.6	4699 4699 4699 4699 4699 4699 4699 4699	1051 1053 1055 1057 1059 1061 1063 1065 1067 1069 1070	87 89 91 93 95 97 99 101 103 105 106 108	154 134 173 154 154 164 143 164 173 193 154	9.024896 9.232365 9.439834 9.647303 9.854772 10.06224 10.26971 10.47718 10.68465 10.89212 10.99585 11.20332	26.8 34.6 30.8 32.8 28.8 36.6 32.6 34.6 33.4 34.6 38.6 30.8	80 70 60 (ed) 50 30 20 10 10 10 10 10 10 10 10 10 1	
Medium Medium Medium Medium Medium Medium Medium Medium Medium	1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch	9,44 9,64 9,84 10,04 10,24 10,64 10,64 11,04 11,04 11,04 11,24 11,24 11,24 11,24 11,24	4 23.6 4 23.6 4 23.6 4 23.6 4 23.6 4 23.6 4 23.6 4 23.6 4 23.6 4 23.6 4 23.6 4 23.6 4 23.6 4 23.6 4 23.6	4699 4699 4699 4699 4699 4699 4699 4699	1051 1053 1055 1057 1059 1061 1063 1065 1067 1069 1070 1072 1074	87 89 91 93 95 97 99 101 103 105 106 108 110	154 134 173 154 164 164 183 164 173 193 154 203	9.024896 9.232365 9.439834 9.647303 9.854772 10.06224 10.26971 10.47718 10.68465 10.89212 10.99585 11.20332	26.8 34.6 30.8 30.8 32.8 28.8 36.6 32.8 34.6 38.6 38.6 38.6 30.8	80 70 60 (e 0) \$50 30 20 10	
Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium	1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch	9.44 9.64 9.84 10.02 10.22 10.44 10.64 11.04 11.24 11.64 11.24 11.44 11.64 11.84	4 23.6 4	4699 4699 4699 4699 4699 4699 4699 4699	1051 1053 1055 1057 1059 1061 1063 1065 1067 1069 1070 1072 1074	87 89 91 93 95 97 99 101 103 105 106 108 110 112	154 134 173 154 164 164 183 164 173 193 154 203 193	9.024896 9.232365 9.439834 9.647303 9.854772 10.06224 10.26971 10.47718 10.689212 10.99585 11.20332 11.41079 11.61822	26.1 30.1 30.1 32.1 35.1 36.1 34.1 38.1 38.1 38.1 30.1 40.1 30.1 40.1 38.1 40.1	80 70 60 50 30 30 20 10 0	
Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium	1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch	9.44 9.64 9.84 10.02 10.22 10.44 10.64 11.04 11.22 11.44 11.64 11.84 12.04 12.22 12.24	4 23.6 4 23.6	4699 4699 4699 4699 4699 4699 4699 4699	1051 1053 1055 1057 1059 1061 1063 1065 1067 1069 1070 1072 1074 1076 1078	87 89 91 93 95 97 99 101 103 105 106 108 110 112 114 116	154 134 173 154 154 164 144 183 164 173 193 154 203 193 203 213	9.024896 9.232365 9.439834 9.647303 9.647303 9.854772 10.06224 10.26971 10.47718 10.68465 10.89212 10.99585 11.20332 11.4179 11.61826 11.82573 12.0332	26.1 34.4 30.1 30.1 22.1 36.1 34.4 38.1 30.1 34.4 38.1 30.1 40.0 40.0 40.4 40.4 40.4 40.4 40.4 4	80 70 60 50 50 30 20 10 0 5 5 5 6 6 6 6 6 6 6 6 6 6 6 7 7 6 6 6 7 7 6 6 6 7 7 6 6 7 7 8 5 7 7 8 6 9 7 8 7 8 9 7 8 9 8 9 9 9 9 9 9 9 9 9 9	
Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium	1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch 1-Stretch	9,44 9,64 9,88 10,04 10,24 10,64 11,06 11,02 11,24 11,04 11,04 11,24 11,64 11,88 12,04 12,24 12,24 12,24 12,24 12,24	4 23.6 4 23.6	4699 4699 4699 4699 4699 4699 4699 4699	1051 1053 1055 1057 1059 1061 1063 1065 1067 1069 1070 1072 1074 1076 1078 1078	87 89 91 93 95 97 99 101 103 105 106 108 110 112 114 116 118	154 134 173 154 164 164 173 164 173 164 203 154 203 203 203 213 193	9.024896 9.232365 9.439834 9.647303 9.854772 10.06224 10.26971 10.47718 10.68465 10.89212 10.99585 11.20332 11.41779 11.61826 11.82573 12.0332 12.24066	26.1 34.1 30.1 30.1 22.1 36.1 34.1 34.1 34.1 33.1 30.1 34.1 34.1 34.1 34.1 34.1 34.1 34.1 34	80 70 60 60 50 30 30 20 10 0 5 5 5 5 5 5 6 6 6 6 6 6 6 6 6 6 6 6	10 15 20 25 30 35 40 45
Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium	1-Stretch 1-Stretch	9,44 9,64 9,88 10,04 10,24 10,64 10,64 11,02 11,22 11,44 11,64 11,84 11,64 11,84 12,24 14,24 14,	4 23.6 4 23.6	4699 4699 4699 4699 4699 4699 4699 4699	1051 1053 1055 1057 1059 1061 1063 1065 1067 1069 1070 1072 1074 1076 1078 1078 1078	87 89 91 93 95 97 99 101 103 106 108 110 112 114 116 118 120	154 173 154 164 164 144 183 164 173 193 154 203 193 203 203 213 213	9.024896 9.232365 9.439834 9.647303 9.854772 10.06224 10.26971 10.47718 10.68465 10.68465 10.68465 11.20332 11.41079 11.61826 11.82573 12.0332 12.24066 12.44813	26.1 34.1 30.2 28.1 36.1 32.1 36.1 33.1 34.1 33.1 30.1 30.1 38.1 40.1 40.1 38.1 40.1 38.1 40.1 42.1 38.1 42.1 42.1	80 70 60 60 80 30 30 20 10 0 0 5 5	10 15 20 25 30 35 40 45 Strain (%)
Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium	1-Stretch 1-Stretch	9,44 9,66 9,84 10,04 10,22 10,44 10,66 11,22 11,44 11,66 11,84 11,84 11,24 11,24 12,24 12,24 12,24 12,24 12,84 14,8414,84 14,8414,84 14,84 14,84 14,84 14,84 14,8414,84 14,84 14,84 14,84 14,84 14,8414,84 14,84 14,84 14,84 14,84 14,84 14,84 14,8414,84 14,84 14,84 14,84 14,84 14,84 14,84 14,84 14,84 14,84 14,84 14,84 14,84 14,84 14,84 14,8414,84 14,84 14,84 14,84 14,8414,84 14,84 14,84 14,8414,84 14,84 14,8414,84 14,84 14,8414,84 14,84 14,8414,84 14,84 14,8414,84 14,8414,	4 23.6 4 23.6	4699 4699 4699 4699 4699 4699 4699 4699	1051 1053 1055 1057 1059 1061 1063 1065 1067 1069 1070 1072 1074 1076 1078 1080 1082	87 89 91 93 95 97 99 101 103 106 108 110 112 114 116 118 120 122 122	154 173 174 154 164 144 183 164 173 193 154 203 203 203 213 193 213	9.024896 9.232365 9.439834 9.647303 9.854772 10.06224 10.26971 10.47718 10.68465 10.89212 10.99585 11.20332 11.41079 11.6126 11.82573 12.24066 12.44813 12.6556	26.1 34.1 30.1 32.4 33.1 33.1 33.1 33.1 33.1 33.1 33.1 33	80 70 60 60 80 80 80 80 80 80 80 80 80 80 80 80 80	10 15 20 25 30 35 40 45 Strain (%)
Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium	1-Stretch 1-Stretch	9,44 9,66 9,84 10,04 10,22 10,44 10,66 10,84 11,04 11,24 11,66 11,24 11,66 11,24 12,24 12,24 12,24 12,24 12,24 12,24 12,24 12,24 13,24 14,	4 23.6 4 23.6	4699 4699 4699 4699 4699 4699 4699 4699	1051 1053 1055 1057 1059 1061 1063 1065 1069 1070 1072 1074 1076 1078 1078 1080 1082 1084	87 89 91 93 95 97 99 101 103 105 106 108 110 112 114 116 118 120 122 124 126	154 134 173 154 164 164 144 173 164 173 193 154 203 203 203 213 193 203 213 193 203 203	9.024896 9.232365 9.439834 9.647303 9.854772 10.06224 10.26971 10.47718 10.68465 10.89212 10.99585 11.20332 11.41079 11.618267 11.82573 12.24066 12.244813 12.6556 12.86307	26.: 34.(30.) 30.1 22.: 28.: 36.(33.: 30.: 30.: 40.(38.: 40.(42.: 38.: 40.(42.: 38.: 40.(42.: 38.: 40.(40.) 40.(40.(40.) 40.(40.) 40.(40.) 40.(40.) 40.(40.) 40.(40.) 40.(40.) 40.(40.) 40.(40.) 40.(40.) 40.(40.) 40.(40.) 40.(40.) 40.(40.) 40.(40.) 40.(40.) 40.(40.) 40.(40.(40.) 40.(40.) 40.(40.) 40.(40.) 40.(40.) 40.(40.) 40.(40.) 40.(40.) 40.(40.) 40.(40.) 40.(40.) 40.(40.) 40.(40.) 40.(40.) 40.(40.(40.) 40.(40.(40.) 40.(40.) 40.(40.) 40.(40.(40.) 40.(40.(40.) 40.(40.) 40.(40.(40.) 40.(40.(40.) 40.(40.(40.(40.) 40.(40.(40.(40.(40.(40.(40.(40.(10 15 20 25 30 35 40 45 Strain (%)
Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium	1-Stretch 1-Stretch	9,44 9,66 9,84 10,04 10,24 10,44 10,64 10,88 11,06 11,22 11,44 11,66 11,22 12,24 12,24 12,24 12,24 12,64 13,04 13,24 13,64 13,24 13,44 13,64 13,44 13,64 13,44 13,64 13,64 13,64 13,64 13,64 14,1414,14 14,14 14,14 14,1414,14 14,14 14,14 14,1414,14 14,14 14,1414,	4 23.6 4 23.6	4699 4699 4699 4699 4699 4699 4699 4699	1051 1053 1055 1057 1059 1061 1063 1065 1069 1070 1072 1074 1076 1078 1078 1078 1080 1082 1084 1086 1088 1088 1088	87 89 91 93 95 97 99 101 103 105 106 108 110 112 114 116 118 120 122 124 126 128	154 173 154 164 164 164 164 173 164 173 193 154 203 203 203 213 203 213 203 203 203 203 203 203 203	9.024896 9.232365 9.439834 9.647303 9.854772 10.06224 10.06971 10.47718 10.68465 10.89212 10.99585 11.20332 11.41079 11.618267 11.20332 12.24066 12.244813 12.6556 12.86307 13.07054 13.07054	26.: 34.(30.) 30.: 22.: 28.: 36.(32.: 38.: 38.: 40.(40.(40.: 38.: 38.: 40.(40.: 42.: 38.: 38.: 40.: 40.: 40.: 40.: 40.: 40.: 40.: 40		Slope - 25-35%
Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium	1-Stretch 1-Stretch	9,44 9,664 9,84 10,04 10,22 10,44 10,66 11,26 11,26 11,26 11,26 12,24 12,24 12,26 12,24 12,24 12,24 12,24 12,24 12,24 12,24 12,24 12,24 13,24 14,2414,24 14	4 23.6 4 23.6	4699 4699 4699 4699 4699 4699 4699 4699	1051 1053 1055 1057 1059 1061 1063 1065 1067 1067 1072 1074 1076 1072 1074 1076 1072 1074 1076 1082 1084 1086 1088 1088 1090	87 89 91 93 95 97 99 101 103 105 106 108 110 112 114 116 118 120 122 124 126 128 130	154 134 173 154 154 164 144 183 164 173 193 203 203 203 203 203 203 203 203 203 20	9.024896 9.23266 9.439834 9.647303 9.854772 10.060224 10.060224 10.060224 10.047718 10.68465 10.89212 10.99585 11.20332 11.41079 11.61826 11.61826 11.61826 12.486307 13.07054 13.27800 13.48548	26.1 34.1 30.1 22.1 36.1 36.1 38.1 38.1 38.1 40.0 38.1 40.1 38.1 40.1 38.1 40.1 38.1 40.1 38.1 40.1 38.1 40.1 38.1 38.1 40.1 38.1 40.1 38.1 40.1 40.1 38.1 40.1 40.1 40.1 40.1 40.1 40.1 40.1 40		Slope - 25-35%
Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium	1-Stretch 1-Stretch	9.44 9.664 9.84 10.02 10.24 10.64 11.06 11.24 11.06 11.24 11.64 11.64 11.64 11.24 12.24 12.24 12.24 12.64 12.64 12.64 12.64 12.64 13.84 13.64 13.86 14.8614.86 14	4 23.6 4 23.6	4699 4699 4699 4699 4699 4699 4699 4699	1051 1053 1053 1057 1059 1061 1063 1065 1067 1069 1070 1072 1074 1076 1078 1078 1078 1088 1088 1088 1088 1090 1092	87 89 91 93 95 97 99 101 103 106 108 110 112 114 116 118 120 122 124 126 128 130 132	154 134 173 154 164 144 183 164 173 193 203 203 203 203 203 203 203 203 203 20	9.024896 9.232366 9.439844 9.647303 9.854772 10.06224 10.06224 10.68455 10.89212 10.89212 10.89212 11.41079 11.61826 11.4073 12.0332 12.24066 12.44813 12.6555 12.86307 13.07054 13.27801 13.48548 13.48548 13.48548	26.1 34.1 30.1 32.1 28.1 36.1 32.1 34.1 34.1 34.1 34.1 34.1 34.1 34.1 34		10 15 20 25 30 35 40 45 Strain (%) Slope - 25-35%
Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium	1-Stretch 1-Stretch	9,44 9,66 9,88 10.04 10.22 10.44 11.04 11.22 11.44 11.64 11.88 11.04 12.04 12.24 12.24 12.24 12.24 12.24 12.24 12.24 13.24 14.	4 23.6 4 23.6	4699 4699 4699 4699 4699 4699 4699 4699	1051 1053 1055 1057 1059 1061 1065 1065 1067 1072 1072 1077 1077 1077 1077 1077 107	87 89 91 93 95 97 99 101 103 105 106 108 110 112 114 116 118 120 122 124 126 132 133 425	154 173 154 154 164 183 164 183 164 173 193 203 203 203 203 203 203 203 203 203	9.024396 9.232365 9.439834 9.647303 9.854772 10.06224 10.06224 10.06246 10.89212 10.99585 11.20332 11.4079 11.61826 11.82573 11.41079 11.61826 12.44813 12.0332 12.24066 13.07054 13.27801 13.48548 13.48548 13.49549	26.1 34.1 30.1 28.1 28.1 35.1 36.1 36.1 38.1 30.1 30.1 30.1 30.1 30.1 30.1 30.1 30	80 70 60 60 60 80 30 20 10 0 0 5 5 80 0 5 5 9 80 0 5 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9	Slope - 25-35%
Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium	1-Stretch 1-Stretch	9,44 9,66 9,88 10,04 10,22 10,44 10,64 11,06 11,22 11,44 11,66 11,28 12,04 12,22 12,24 12,24 12,24 12,24 12,26 13,04 13,04 13,26 13,34 13,64 13,36 13,38 13,44 13,66 13,38 13,44 14,26 14,	4 23.6 4 23.6	4699 4699 4699 4699 4699 4699 4699 4699	1051 1053 1055 1057 1059 1061 1065 1065 1067 1069 1070 1072 1074 1076 1078 1080 1082 1088 1086 1088 1086 1088 1080 1092 1094 1097 1099	87 89 91 93 97 97 99 101 103 105 106 108 110 112 114 116 118 120 122 124 126 128 130 132 133 135	154 173 154 164 164 144 173 164 173 193 164 203 203 203 203 203 203 203 203 203 203	9.024396 9.22366 9.439834 9.647303 9.684772 10.06224 10.26971 10.47718 10.68465 10.89212 10.99585 11.20332 11.41079 11.61826 11.20332 12.24066 12.86307 12.6556 12.86307 13.48548 13.07056 13.79668	26.: 34.(30.) 32.(33.) 36.(33.) 36.(33.) 37.(33.) 37.(33.) 37.(33.) 37.(33.) 37.(33.) 37.(33.) 37.(33.) 37.(33.) 37.(37.(37.) 37.(3		slope - 25-35%
Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium Medium	1-Stretch 1-Stretch	9,44 9,66 9,88 10,04 10,64 11,06 11,22 11,14 11,16 12,22 11,24 12,	4 23.6 4 23.6	4699 4699 4699 4699 4699 4699 4699 4699	1051 1053 1055 1057 1059 1061 1063 1065 1067 1072 1074 1076 1070 1072 1074 1076 1078 1088 1088 1088 1088 1088 1090 1092 1094 1099 1099	87 89 91 93 95 97 99 101 103 105 106 108 110 112 114 116 118 120 122 124 126 128 130 132 133 135 137 139	154 173 154 164 164 144 173 164 173 193 164 203 203 203 203 203 213 193 203 203 203 203 203 203 203 203 203 20	9.024895 9.439834 9.439834 9.439834 10.26977 10.06224 10.26977 10.06224 10.26977 10.06224 10.26977 10.06224 10.26977 10.06224 10.26977 10.06246 10.89712 11.06346 11.06346 11.03928 11.	26.: 34.(30.) 32.: 28.: 36.: 32.: 36.: 38.: 38.: 40.(40.: 38.: 40.: 40.: 40.: 38.: 40.: 40.: 40.: 38.: 40.: 40.: 40.: 38.: 40.: 40.: 38.: 40.: 40.: 40.: 40.: 40.: 40.: 40.: 40		10 15 20 25 30 35 40 45 Strain(%) 315 40 45 Strain(%) 315 40 45 Strain(%) 315 40 45
Medium Medium	1-Stretch 1-Stretch	9,44 9,66 9,88 10,04 10,22 10,44 11,04 11,24 11,44 11,66 11,24 11,44 11,66 11,24 12,24 12,24 12,24 12,24 12,24 12,24 13,20 13,22 13,34 13,36 13,36 13,36 13,36 13,36 13,36 14,40 14,40 14,46 14,46 14,46 14,46 15,06 15,06 15,06 15,06 15,06 15,06 15,06 15,06 15,06 15,06 15,06 15,06 15,06 15,06 15,06 15,06 15,06 15,06 16,	4 23.6 4 23.6	4699 4699 4699 4699 4699 4699 4699 4699	1051 1053 1055 1057 1059 1061 1063 1065 1067 1072 1074 1076 1072 1072 1072 1074 1076 1072 1072 1074 1076 1072 1074 1076 1079 1080 1080 1080 1090 1092 1094 1097 1099 1101 1093 1105	87 89 91 93 95 97 99 101 103 105 106 108 110 112 114 116 118 120 122 124 126 128 130 133 135 137 139 141	154 134 173 154 154 164 144 183 164 173 193 203 203 203 203 203 203 203 203 203 20	9.02489 9.43934 9.43934 9.43934 10.6224 10.6224 10.6224 10.6224 10.6224 10.6224 10.6224 10.6224 10.6224 10.6224 10.6224 10.6224 10.6224 10.6224 10.6224 11.6225 11.6225 12.6256 13.775	26.1 34.4 30.1 22.4 36.1 32.4 34.4 34.4 34.4 34.4 34.4 34.4 34.4	80 70 60 30 20 10 0 5 5 5 40 30 20 0 5 5 5 5 6 70 6 70 6 70 6 70 6 70 70 6 70 6	Slope - 25-35% = 2.4862x - 18.45 R ² = 0.8399
Medium Medium	1-Stretch 1-Stretch	9,44 9,66 9,88 10,04 10,22 10,44 11,06 11,22 11,144 11,66 11,26 11,26 11,26 11,26 11,26 11,26 11,26 12,26 12,26 12,26 12,26 13,26 13,26 13,26 13,26 13,26 13,26 14	1 23.6 4 23.6	4699 4699 4699 4699 4699 4699 4699 4699	1051 1053 1055 1057 1059 1061 1065 1067 1069 1070 1072 1077 1077 1077 1077 1077 1077	87 89 91 93 95 97 99 101 103 105 106 108 110 112 114 116 118 120 122 124 126 128 130 132 133 135 137 139 141 143	154 134 173 154 164 183 164 183 164 173 193 203 203 203 203 203 203 203 203 203 20	9.024895 9.428266 9.439834 9.439834 9.439834 10.66771 10.06224 10.66771 10.06224 10.66711 10.06224 10.62711 10.06224 10.62711 10.06224 10.62711 10.06224 10.62711 10.06224 11.62731 11.61822 11.61822 11.61822 11.61822 12.6300 12.64813 12.6	26.1 34.1 30.1 32.2 36.1 32.1 34.1 34.1 34.1 34.1 34.1 34.1 34.1 34	80 70 60 55 50 20 20 20 20 20 55 55 55 55 55 55 55 55 55 55 55 55 55	10 15 20 25 30 35 40 45 Strain (%) 2.4862x - 18.45 R ² = 0.8399
Medium Medium	1-Stretch 1-Stretch	9,44 9,66 9,88 10.04 10.22 10.44 10.64 11.04 11.22 11.44 11.64 11.88 11.04 12.24 12.24 12.24 12.24 12.24 12.24 12.24 13.24 13.68 13.88 13.88 13.88 13.88 13.88 13.88 13.86 13.50 15.54 15.54	4 23.6 4 23.6	4699 4699 4699 4699 4699 4699 4699 4699	1051 1053 1055 1057 1059 1061 1065 1065 1067 1072 1077 1077 1077 1077 1077 1077 107	87 89 91 93 95 97 99 101 103 105 106 108 110 112 114 116 118 120 122 124 126 128 130 132 133 135 137 139 141 143 145 147	154 173 154 164 164 183 164 183 164 173 193 203 203 203 203 203 203 203 203 203 20	9.024895 9.439834 9.439834 9.439834 10.66224 10.66271 10.66224 10.66271 10.6624 10.68455 11.2032 11.407718 10.68455 11.2032 11.40778 11.61822 11.40778 11.61822 12.40813 12.4085 13.27064 13.27064 13.27054 13.27054 13.27054 13.27054 13.27054 13.27054 13.27055 13.270	26.1 34.1 30.1 32.1 28.1 34.1 34.1 34.1 34.1 34.1 34.1 34.1 34		Slope - 25-35% = 2.4862x - 18.45 R ² = 0.8399
Medium Medium	1-Stretch 1-Stretch	9,44 9,66 9,88 10,02 10,22 10,44 10,66 10,84 11,02 11,22 11,44 11,68 12,06 12,22 11,44 11,88 12,06 12,22 12,44 12,66 12,88 13,20 13,22 13,44 14,66 13,88 14,06 14,22 15,22 15,22 15,22 15,26 15,	4 23.6 4 23.6	4699 4699 4699 4699 4699 4699 4699 4699	1051 1053 1055 1057 1059 1061 1065 1067 1069 1070 1072 1074 1076 1078 1080 1082 1080 1082 1084 1086 1088 1086 1082 1094 1097 1099 1101 1103 1105	87 89 91 93 95 97 97 99 101 103 105 106 108 110 112 114 116 118 120 122 124 126 128 130 132 133 135 137 139 141 143 145 147 149	154 173 154 164 164 144 173 164 173 193 203 203 203 203 213 193 203 203 203 203 213 193 203 203 203 203 203 203 203 203 203 20	9.024895 9.4398344 9.4398344 10.26977 10.06224 10.26977 10.06224 10.26977 10.06224 10.26977 10.06224 10.26977 10.06224 10.26977 10.06224 10.26977 10.06224 10.26977 11.07718 10.06224 11.07718 10.06224 11.07718 11.07978 11.07978 11.07978 12.06977 13.77908 1	26.: 34.(30.) 30.: 22.: 36.(33.: 34.(33.: 34.(33.: 34.(33.: 35.: 35.: 35.: 35.: 35.: 35.: 35.:		slope - 25-35% = 2.4862x - 18.45 R ² = 0.8399
Medium Medium	1-Stretch 1-Stretch	9,44 9,66 9,88 10,04 10,22 10,44 10,64 11,04 11,24 11,44 11,24 11,44 11,26 12,26 12,24 13,24 13,26 13,24 14,44 14,44 14,44 15,565 15,565 15,565 15,565 15,56	4 23.6 4 23.6	4699 4699 4699 4699 4699 4699 4699 4699	1051 1053 1055 1057 1059 1061 1063 1065 1067 1072 1074 1076 1077 1072 1077 1072 1074 1076 1078 1080 1080 1080 1080 1080 1080 1080	87 89 91 93 95 97 99 101 103 105 106 108 110 112 114 116 118 120 122 124 126 128 130 132 133 135 137 139 141 145 147 149 151	154 134 134 154 154 144 183 164 173 193 203 203 203 203 203 203 203 203 203 20	9.024895 9.439834 9.439834 10.6222 10.6221 10.6222 10.6221 10.6222 10.6221 10.6222 10.6221 10.6222 10.6221 10.6222 10.6221 10.6222 10.6221 10.6222 10.6221 10.6222 11.0232 11.0232 11.0232 12.4655 12.4655 12.4655 13.37966 13.37966 13.37966 14.2165 13.37966 14.2165 13.37966 14.2165 13.37966 14.2165 13.37966 14.2165 13.37966 14.2165 13.37966 14.2165 13.37966 14.2165 13.37966 14.2165 13.37966 14.2165 13.37966 14.2165 13.37966 14.2165 13.37966 14.2165 13.37966 14.2165 13.37966 14.2165 13.37966 14.2165 13.37966 14.2165 13.37966 14.2165 13.37966 14.2165 14.2165 15.5653 15.565	26.: 34.(30.) 32.: 28.: 36.: 37.: 38.: 38.: 40.: 40.: 40.: 40.: 38.: 40.: 40.: 40.: 38.: 40.: 40.: 40.: 40.: 40.: 40.: 40.: 40		Slope - 25-35%
Medium Medium	1-Stretch 1-Stretch	9,44 9,66 9,88 10,04 10,22 10,44 11,04 11,24 11,44 11,66 11,24 11,44 11,66 11,24 12,24 12,24 12,24 12,24 12,24 12,24 12,24 12,24 13,24 13,24 13,24 13,24 13,24 13,24 13,24 13,24 13,24 13,24 13,24 14,24 14,24 14,24 15,24 15,24 15,24 15,26 15,	4 23.6 4 23.6	4699 4699 4699 4699 4699 4699 4699 4699	1051 1053 1055 1057 1059 1061 1063 1065 1067 1072 1072 1074 1076 1072 1072 1074 1076 1072 1074 1076 1072 1074 1076 1072 1074 1076 1072 1074 1076 1072 1074 1076 1077 1079 1070 1080 1080 1080 1092 1094 1097 1099 1097 1099 1001 1003 1005 1005 1005 1005 1005 1005	87 89 91 93 95 97 99 101 103 105 106 108 110 112 114 116 118 120 122 124 126 128 130 132 133 135 137 139 141 145 147 149 151 153	154 134 134 154 154 164 144 183 164 173 193 203 203 203 203 203 203 203 203 203 20	9.02489 9.423265 9.439834 9.439834 9.439834 10.6224 10.6224 10.6224 10.6224 10.6224 10.6224 10.6224 10.6224 10.6224 10.6224 10.6224 10.6224 10.6224 10.6224 10.6224 11.6225 12.6255 12.6255 13.77656 13.776577 13.77657 13.77677 13.77677 13.77677 13.77677 13.77677 13.77677 13.776777 13.776777 13.776777 13.7767777 13.7767777777777777777777777777777777777	26.1 34.4 30.1 32.4 36.1 32.4 33.4 33.4 33.4 33.4 33.4 33.4 33.4	80 70 60 95 95 94 40 30 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9	Slope - 25-35% = 2.4862x - 18.45 R ² = 0.8399
Medium Medium	1-Stretch 1-Stretch	9,44 9,66 9,88 10,04 10,22 10,44 10,64 11,06 11,22 11,144 11,66 11,26 11,26 11,26 11,26 11,26 12,26 12,26 12,26 12,26 12,26 12,26 12,26 13,26 13,26 13,26 13,26 13,26 14,26 14,26 14,26 14,26 14,26 14,26 15	4 23.6 4 23.6	4699 4699 4699 4699 4699 4699 4699 4699	1051 1053 1055 1057 1059 1061 1063 1065 1067 1072 1072 1072 1077 1077 1078 1080 1070 1072 1078 1080 1072 1074 1076 1077 1078 1080 1090 1092 1094 1096 1099 1101 1103 1105 1107 1109 1109 1109 1109 1109 1109 1109	87 89 91 93 95 97 99 101 103 105 106 108 110 112 114 116 118 120 122 124 126 128 130 132 133 135 137 139 141 143 144 143 145 155	154 134 173 154 164 183 164 183 164 173 193 203 203 203 203 203 203 203 203 203 20	9.024895 9.024365 9.439834 9.439834 9.439834 9.457305 9.05247 10.06274 10.06274 10.06274 10.06274 10.06274 10.06274 10.06274 10.06274 10.06274 10.06274 10.06274 10.06274 10.06274 10.06274 11.07718 11.0	26.1 34.1 30.1 32.2 36.1 32.1 34.1 34.1 34.1 35.1 34.1 34.1 35.1 35.1 35.1 35.1 35.1 35.1 35.1 35	80 70 60 50 80 20 10 10 0 5 5 5 5 5 5 5 5 5 5 5 5 5	Slope - 25-35%
Medium Medium	1-Stretch 1-Stretch	9,44 9,66 9,88 10,04 10,22 10,44 10,64 11,04 11,04 11,04 11,04 11,04 11,22 12,24 12,24 12,24 12,24 12,24 12,26 12,24 12,24 12,26 12,24 13,22 13,24 13,24 13,26 13,22 13,24 13,26 14,	4 23.6 4 23.6	4699 4699 4699 4699 4699 4699 4699 4699	1051 1053 1055 1057 1059 1061 1065 1067 1072 1077 1077 1077 1077 1077 1077 107	87 89 91 93 95 97 99 101 103 105 106 108 110 112 114 116 118 120 122 124 126 128 130 132 133 135 137 139 141 143 144 145 155 155 157 157	154 173 154 164 164 183 164 173 193 164 203 193 203 203 203 203 203 203 203 203 203 20	9.024895 9.439834 9.439834 9.439834 9.439834 10.06224 10.06224 10.06224 10.06224 10.06224 10.06224 10.06224 10.06224 10.06224 10.06224 10.06224 10.06224 10.06224 10.06224 10.06224 10.06224 10.06224 11.00395 11.00395 11.00395 11.00395 12.0486 13.07054 13.0	26.: 34.4 30.1 30.1 32.1 36.4 36.4 38.4 38.4 40.6 40.6 38.6 40.6 40.6 38.6 40.6 40.6 40.6 40.6 40.6 40.6 40.6 40		Slope - 25-35%
Medium Medium	1-Stretch 1-Stretch	9,44 9,66 9,88 10,02 10,62 10,62 11,04 11,06 11,06 11,06 11,22 11,14 11,18 11,26 12,26 12,24 12,24 12,24 12,24 12,24 12,24 12,24 12,24 12,24 12,24 12,24 12,24 12,24 12,24 12,24 12,24 13,26 13,22 13,22 13,22 13,22 13,24 13,26 13,26 13,26 14,26 15,	4 23.6 4 23.6	4699 4699 4699 4699 4699 4699 4699 4699	1051 1053 1055 1057 1059 1061 1063 1065 1067 1072 1074 1076 1072 1074 1076 1078 1082 1084 1088 1088 1088 1088 1088 1088 1088	87 89 91 93 95 97 99 101 103 105 106 108 110 112 114 116 118 120 122 124 126 128 130 132 133 135 137 139 141 143 145 145 155 157 159 160	154 173 154 164 164 183 164 173 193 203 203 203 203 203 203 203 203 203 20	9.02489 9.43983 9.43983 9.647303 9.854772 10.06224 10.26971 10.062471 10.064711 10.064871 10.064711 10.064871 10.064711 10.064871 11.06372 12.06587 11.06372 12.06587 12.06587 12.06587 13.07068 14.07187 14.21105 13.07068 14.07187 15.0618715.06187 15.06187	26.: 34.(30.) 32.(33.) 22.: 36.(33.) 36.(33.) 37.(33.) 37.(33.) 37.(33.) 37.(33.) 37.(33.) 37.(33.) 37.(37.) 37.(3		Slope - 25-35%
Medium Medium	1-Stretch 1-Stretch	9,44 9,66 9,88 10,04 10,22 10,44 10,64 11,04 11,24 11,44 11,24 11,24 11,24 11,24 11,24 11,24 11,24 11,24 11,24 11,24 11,24 11,24 12,	4 23.6 4 23.6	4699 4699 4699 4699 4699 4699 4699 4699	1051 1053 1055 1057 1059 1061 1063 1065 1067 1072 1074 1076 1072 1077 1072 1074 1076 1072 1074 1076 1072 1074 1076 1077 1080 1080 1080 1082 1084 1086 1088 1086 1088 1086 1086 1086 1086	87 89 91 93 95 97 99 101 103 105 106 108 110 112 114 116 118 120 122 124 126 128 130 132 133 135 137 139 141 145 147 149 151 155 157 159 160 162	154 134 134 154 154 164 144 183 164 173 193 203 203 203 203 203 203 203 203 203 20	9.02489 9.43945 9.43945 9.43945 10.6224 10.6224 10.6224 10.6224 10.6224 10.6224 10.6224 10.6224 10.6224 10.6224 10.6224 10.6224 10.6224 10.6224 10.6224 10.6224 10.6224 10.6224 11.6255 12.6256 12.6256 13.7750 13.7750 13.7750 13.7750 13.7750 13.7750 13.7750 13.7750 13.7750 13.7750 13.7750 13.7750 13.7750 13.7750 13.7750 13.7750 14.44190 15.5663 15.56	26.: 26.: 34.(30.: 22.: 23.: 36.: 32.: 34.: 38.: 38.: 40.:	80 70 60 50 10 80 70 60 50 10 50 10 10 10 10 10 10 10 10 10 1	Slope - 25-35% = 2.4862x - 18.45 R ² = 0.8399
Medium Medium	1-Stretch 1-Stretch	9,44 9,66 9,88 10,04 10,22 10,44 11,04 11,22 11,44 11,66 11,22 12,44 12,66 12,24 12,24 12,24 12,24 12,24 12,24 12,24 12,24 13,24 13,24 13,24 13,24 13,24 13,24 13,24 13,24 13,24 14,44 14,24 14,24 15,545 15,5455 15,5455 15,54555 15,545555555555	4 23.6 4 23.6	4699 4699 4699 4699 4699 4699 4699 4699	1051 1053 1055 1057 1059 1061 1063 1065 1067 1072 1074 1076 1072 1077 1077 1077 1078 1078 1070 1072 1074 1076 1077 1079 1070 1082 1094 1086 1088 1090 1092 1094 1097 1099 1101 1103 1105 1105 1105 1105 1105 1105	87 89 91 93 95 97 99 101 103 105 106 108 110 112 114 116 118 120 122 124 126 128 130 132 133 135 137 139 141 143 145 155 157 159 160 162 162 164	154 134 173 154 154 164 144 183 164 173 193 203 203 203 203 203 203 203 203 203 20	9.024895 9.42983 9.42983 9.439834 9.439834 9.439834 10.06224 10.06224 10.06224 10.06224 10.06224 10.06224 10.06224 10.06224 10.06224 10.06224 10.06224 10.06224 10.06224 10.06224 10.06224 10.06224 11.01095 11.01095 12.0406 11.01095 12.0406 13.07050 15.04050 15.0400	226.1 34.4 30.1 32.4 33.4 33.4 33.4 33.4 33.4 33.4 33.4	80 70 60 30 20 10 55 50 60 50 50 40 30 20 50 40 40 30 20 10 5 50 40 40 50 50 50 50 50 50 50 50 50 50 50 50 50	Slope - 25-35% = 2.4862x - 18.45 R ² = 0.8399
Medium Medium	1-Stretch 1-Stretch	9,44 9,66 9,88 10,04 10,22 10,44 11,06 11,22 11,144 11,66 11,26 12,22 12,44 12,26 12,24 12,24 12,24 12,26 12,24 12,26 12,24 13,26 13,22 13,34 13,64 13,22 13,34 13,64 13,22 13,34 14,44 14,66 15,22 15,24 15,56 15,52 15	4 23.6 4 23.6	4699 4699 4699 4699 4699 4699 4699 4699	1051 1053 1055 1057 1059 1061 1063 1065 1067 1072 1072 1077 1077 1077 1077 1078 1080 1070 1072 1074 1076 1077 1077 1078 1080 1097 1099 1091 1091 1095 1097 1099 1101 1105 1105 1105 1105 1105 1105	87 89 91 93 95 97 99 101 103 105 106 108 110 112 114 116 118 120 122 124 126 128 130 132 133 135 137 139 141 143 145 147 149 151 155 155 155 155 155 155 160 160 162 164 166	154 134 173 154 164 183 164 183 164 173 193 203 203 203 203 203 203 203 203 203 20	9.02489 9.023265 9.439834 9.439834 9.437305 9.439834 10.65771 10.06224 10.65771 10.06224 10.65771 10.06224 10.65751 11.00325 11.20322 11.4107925 11.4107925 11.4107925 11.4107925 11.4107925 11.4107925 11.410795 11.410795 11.410795 11.410795 11.410795 11.410795 11.410795 11.410795 11.410795 11.410795 11.410795 11.410795 11.410795 11.410795 11.51075 11.51075 11.51075	26.1 34.1 30.1 32.2 36.1 32.4 34.1 34.1 34.1 35.1 36.1 36.1 36.1 37.1 38.1 40.1 38.1 40.1 38.1 40.1 38.1 38.1 40.1 38.1 38.1 38.1 38.1 38.1 38.1 38.1 38	80 70 60 50 80 70 0 50 50 50 50 50 50 50 50 50	5 10 15 20 25 30 35 40

Template for Calculating Max load :

SetName	Cycle	Time_S	Temperat XSiz	e_um	YSize_um	YDisplacer	YForce_m	STRAIN	Stress (N/m.m)	specimen w	vidth	5000	5 Max	1436	j	
Failure	1-Stretch	0	22	4699	949	0	66	0	13.2	Slice			1 Min	-22	2	
Failure	1-Stretch	0.01	22	4699	949	0	66	0	13.2	AREA			5			
Failure	1-Stretch	0.02	22	4699	949	0	66	0	13.2	2						
Failure	1-Stretch	0.03	22	4699	949	0	56	0	11.2	2		Failure	e - Force Vs T	ime		
Failure	1-Stretch	0.04	22	4699	950	1	56	0.105374	11.2	1600						
Failure	1-Stretch	0.05	22	4699	951	2	56	0.210748	11.2	1400						
Failure	1-Stretch	0.06	22	4699	952	3	56	0.316122	11.2	1000		~				
Failure	1-Stretch	0.07	22	4699	953	4	56	0.421496	11.2	1200	11					
Failure	1-Stretch	0.08	22	4699	954	5	56	0.52687	11.2	⊋ ¹⁰⁰⁰						
Failure	1-Stretch	0.09	22	4699	955	6	56	0.632244	11.2	E 800						
Failure	1-Stretch	0.1	22	4699	956	7	56	0.737619	11.2	2 600						
Failure	1-Stretch	0.11	22	4699	957	8	56	0.842993	11.2	은 ₄₀₀						
Failure	1-Stretch	0.12	22	4699	958	9	66	0.948367	13.2	200	1					
Failure	1-Stretch	0.13	22	4699	959	10	66	1.053741	13.2	200	(
Failure	1-Stretch	0.14	22	4699	960	11	76	1.159115	15.2	0					*	
Failure	1-Stretch	0.15	22	4699	961	12	76	1.264489	15.2	-200	ų <u>2</u> 0	4	J 6U	80	100	120
Failure	1-Stretch	0.16	22	4699	962	13	85	1.369863	17	<u>'</u>			Time (s)			
Failure	1-Stretch	0.17	22	4699	962	13	95	1.369863	19)						
Failure	1-Stretch	0.18	22	4699	963	14	95	1.475237	19)		Failur	e - Force Vs D	visp		
Failure	1-Stretch	0.19	22	4699	964	15	105	1.580611	21	1600						
Failure	1-Stretch	0.2	22	4699	965	16	115	1.685985	23	1400						
Failure	1-Stretch	0.21	22	4699	966	17	124	1.791359	24.8	1400						
Failure	1-Stretch	0.22	22	4699	967	18	124	1.896733	24.8	1200						
Failure	1-Stretch	0.23	22	4699	968	19	134	2.002107	26.8	2 1000						
Failure	1-Stretch	0.24	22	4699	969	20	134	2.107482	26.8	E 800		1				
Failure	1-Stretch	0.25	22	4699	970	21	134	2.212856	26.8	2 600						
Failure	1-Stretch	0.26	22	4699	971	22	134	2.31823	26.8	400			The second secon			
Failure	1-Stretch	0.27	22	4699	972	23	134	2.423604	26.8	200	1		· .			
Failure	1-Stretch	0.28	22	4699	973	24	134	2.528978	26.8	0	r		`	-		
Failure	1-Stretch	0.29	22	4699	974	25	124	2.634352	24.8	-200	0 20	000	4000 60	00 80	00	10000
Failure	1-Stretch	0.3	22	4699	975	26	124	2.739726	24.8	-200			Displacement (u	m)		
Failure	1-Stretch	0.31	22	4699	976	27	124	2.8451	24.8	3						
Failure	1-Stretch	0.32	22	4699	977	28	124	2.950474	24.8	3			(2.1)			
Failure	1-Stretch	0.33	22	4699	978	29	124	3.055848	24.8	8		St	ress (N/m.m)	1		
Failure	1-Stretch	0.34	22	4699	979	30	124	3.161222	24.8	350	5					
Failure	1-Stretch	0.35	22	4699	980	31	124	3.266596	24.8	300						
Failure	1-Stretch	0.36	22	4699	981	32	124	3.37197	24.8	300						
Failure	1-Stretch	0.37	22	4699	982	33	134	3.477345	26.8	250	0		and the			
Failure	1-Stretch	0.38	22	4699	982	33	134	3.477345	26.8	200	э — —	and the second second		- h -		
Failure	1-Stretch	0.39	22	4699	983	34	134	3.582719	26.8	S 150		<u></u>				
Failure	1-Stretch	0.4	22	4699	984	35	124	3.688093	24.8	Stre		·		1		
Failure	1-Stretch	0.41	22	4699	985	36	124	3.793467	24.8	100						
Failure	1-Stretch	0.42	22	4699	986	37	124	3.898841	24.8	50						
Failure	1-Stretch	0.43	22	4699	987	38	124	4.004215	24.8		, r					
Failure	1-Stretch	0.44	22	4699	988	39	124	4.109589	24.8	-50	0 50	100 1	50 200 250	300 35	30 400	450
Failure	1-Stretch	0.45	22	4699	989	40	124	4.214963	24.8	3			Strain (%)			
Failure	1-Stretch	0.46	22	4699	990	41	124	4.320337	24.8	3						
Failure	1-Stretch	0.47	22	4699	991	42	124	4.425711	24.8	8						
Failure	1-Stretch	0.48	22	4699	992	43	124	4.531085	24.8	8						

Appendix D

Testing curves (formal test) : Slow, Medium, Fast and Failure for all specimens and regions



1) Human Test 1 (Grade 4,L4-5) - GL1911471 – Tensile





2) Human Test 1 (Grade 4,L4-5) - GL1911471 - Shear









3) Human Test 2 (Grade 2, L3-4) - GL1706406- Tensile









5) Human Test 3 (Grade 4, L4-L5) - W3W39 - 5194





6) Human Test 2 (Grade 2, L3-4) - GL1706406- Shear







7) Human Test 4 (Grade 2, L5-S1) - W24W25 - 4696 - Tensile







8) Human Test 4 (Grade 2, L5-S1) - W24W25 - 4696 - Shear



Appendix E

Table of energy failure load and energy absorbed for all specimen :

1)	Table of stiffness and I	nysteresis loss	coefficient for all	healthy specimen
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Specim 💌	Directic 🔻	Region 💌	Status 🖵	Test 🛛 🖛	Stiffnes 🔻	Hysters -
4696	TEN	ALT	Н	SLW	0.124	-0.07107
4696	TEN	ALT	Н	MED	1.76	0.09154
4696	TEN	ALT	Н	FST	1.3	0.076145
4696	TEN	LAT	Н	SLW	0.73	0.191974
4696	TEN	LAT	Н	MED	1.143	0.09154
4696	TEN	LAT	Н	FST	2.06	0.07555
4696	TEN	POS	Н	SLW	2.71	0.272714
4696	TEN	POS	Н	MED	1.388	0.09154
4696	TEN	POS	Н	FST	1.73	0.138002
4696	SHR	ALT	Н	SLW	1.379	0.196539
4696	SHR	ALT	Н	MED	2.87	0.09154
4696	SHR	ALT	Н	FST	1.533	0.088056
4696	SHR	LAT	Н	SLW	0.7	0.286406
4696	SHR	LAT	Н	MED	1.02	0.09154
4696	SHR	LAT	Н	FST	1.422	0.139484
4696	SHR	POS	Н	SLW	1.23	0.296108
4696	SHR	POS	Н	MED	1.6	0.09154
4696	SHR	POS	Н	FST	2.84	0.158893
GL406	TEN	ANT	Н	SLW	0.957	0.258696
GL406	TEN	ANT	Н	MED	0.214	0.146669
GL406	TEN	ANT	Н	FST	1.595	0.201207
GL406	TEN	LAT	Н	SLW	0.266	0.139016
GL406	TEN	LAT	Н	MED	0.47	0.070731
GL406	TEN	LAT	Н	FST	1.369	0.067418
GL406	TEN	PLT	Н	SLW	2.395	0.198436
GL406	TEN	PLT	Н	MED	2.48	0.131213
GL406	TEN	PLT	Н	FST	1.76	0.132971
GL406	SHR	ANT	Н	SLW	1.67	0.409205
GL406	SHR	ANT	Н	MED	0.667	0.126904
GL406	SHR	ANT	Н	FST	1.577	-0.04408
GL406	SHR	LAT	Н	SLW	3.12	0.26634
GL406	SHR	LAT	Н	MED	1.97	0.190051
GL406	SHR	LAT	Н	FST	3.473	0.151639
GL406	SHR	PLT	Н	SLW	1.03	0.258347
GL406	SHR	PLT	Н	MED	3.44	0.263169
GL406	SHR	PLT	Н	FST	2.66	0.153968

2) Table of stiffness and hysteresis loss coefficient for all healthy specimen

Specim 💌	Directic 🔻	Region 💌	Status	Test 🗐	Stiffnes -	Hysters -
5194	TEN	ANT	D	SLW	0.43	0.166769
5194	TEN	ANT	D	MED	1.65	0.1679
5194	TEN	ANT	D	FST	1.65	0.14673
5194	TEN	ALT	D	SLW	1.82	0.211668
5194	TEN	ALT	D	MED	3.16	0.159343
5194	TEN	ALT	D	FST	3.15	0.074471
5194	TEN	LAT	D	SLW	1.533	0.13174
5194	TEN	LAT	D	MED	0.71	0.094118
5194	TEN	LAT	D	FST	1.58	0.076776
5194	SHR	ANT	D	SLW	0.079	0.324479
5194	SHR	ANT	D	MED	1.75	0.289716
5194	SHR	ANT	D	FST	0.874	0.141534
5194	SHR	ALT	D	SLW	0.64	0.261766
5194	SHR	ALT	D	MED	1.36	0.096656
5194	SHR	ALT	D	FST	0.0438	0.064093
5194	SHR	LAT	D	SLW	0.41	0.175376
5194	SHR	LAT	D	MED	1.32	0.123096
5194	SHR	LAT	D	FST	0.63	0.08693
GL471	TEN	ANT	D	SLW	2.35	0.314463
GL471	TEN	ANT	D	MED	1.64	0.239152
GL471	TEN	ANT	D	FST	1.82	0.104909
GL471	TEN	ALT	D	SLW	1.67	0.299617
GL471	TEN	ALT	D	MED	2.22	0.162003
GL471	TEN	ALT	D	FST	2.98	0.083934
GL471	TEN	LAT	D	SLW	1.387	0.185907
GL471	TEN	LAT	D	MED	0.439	0.054365
GL471	TEN	LAT	D	FST	1.96	-0.0035
GL471	TEN	PLT	D	SLW	2.916	0.185907
GL471	TEN	PLT	D	MED	5.23	0.054365
GL471	TEN	PLT	D	FST	2.93	0.109784
GL471	TEN	POS	D	SLW	0.78	0.227577
GL471	TEN	POS	D	MED	2.12	0.156566
GL471	TEN	POS	D	FST	2.98	0.083934
GL471	SHR	ANT	D	SLW	2.26	0.18735
GL471	SHR	ANT	D	MED	2.24	0.142849
GL4/1	SHR	ANI	D	FSI	2.22	0.042034
GL4/1	SHR	ALI	D	SLW	1.11	0.161296
GL4/1	SHR	ALI	D	MED	2.01	0.0718
GL4/1	SHR	ALI	D	FSI	1.64	0.0/1388
GL4/1	SHR	LAT	D	SLW	0.258	0.146/01
GL471	SHK		D		2.51	0.153846
	SHK		0	F31	2.279	0.097442
GL471	SHK		D	SLW	1.8	0.229828
GL471	SHK		D		0.3/3	0.056504
GL471	SHK	PLI		FS1	2.908	0.10/53/
	спр	POS	D		0.14	0.089135
GL471	SHK	POS	D		1.689	0.09154
GL4/1	SHK	PUS	D	121	1.16	0.106968

Specim 🝷	Directic 🝷	Region 💌	Status 💌	Test 🔹	Failure loa 🔻	Energy ebs 🔻
4696	TEN	ALT	Healthy	FAL	403.4	32,754.437
4696	TEN	LAT	Healthy	FAL	243.7	27,702.717
4696	TEN	POS	Healthy	FAL	161.5	14,019.857
4696	SHR	ALT	Healthy	FAL	319.8	49,720.132
4696	SHR	LAT	Healthy	FAL	403.5	24,977.905
4696	SHR	POS	Healthy	FAL	186.3	26,338.858
5194	TEN	ANT	Degenerat	FAL	39.9	1,967.199
5194	TEN	ALT	Degenerat	FAL	191.5	38,665.811
5194	TEN	LAT	Degenerat	FAL	110.3	7,183.393
5194	SHR	ANT	Degenerat	FAL	109.7	8,375.390
5194	SHR	ALT	Degenerat	FAL	68	2,753.071
5194	SHR	LAT	Degenerat	FAL	146	5,147.854
GL406	TEN	ANT	Healthy	FAL	230.8	90,251.466
GL406	TEN	LAT	Healthy	FAL	245.7	48,807.984
GL406	TEN	PLT	Healthy	FAL	155	24,726.677
GL406	SHR	ANT	Healthy	FAL	139.6	20,118.401
GL406	SHR	LAT	Healthy	FAL	157	21,115.299
GL406	SHR	PLT	Healthy	FAL	155	24,726.677
GL471	TEN	ANT	Degenerat	FAL	178	70,126.663
GL471	TEN	ALT	Degenerat	FAL	327.6	55,526.421
GL471	TEN	LAT	Degenerat	FAL	143	41,692.770
GL471	TEN	PLT	Degenerat	FAL	174.43	32,386.798
GL471	TEN	POS	Degenerat	FAL	229.6	74,359.318
GL471	SHR	ANT	Degenerat	FAL	233.78	59,064.534
GL471	SHR	ALT	Degenerat	FAL	287.2	35,501.149
GL471	SHR	LAT	Degenerat	FAL	221	64,246.364
GL471	SHR	PLT	Degenerat	FAL	150	4,626.660
GL471	SHR	POS	Degenerat	FAL	147.43	32,386.798

3) Table of failure load nd energy absorbed for all specimen

Mean stiffness				S	hear		
			Health	у	Deger	nerated	
		GL406	4696	Mean	5194	GL471	Mean
	Slow				0.079	2.26	1.169
Anterior	Medium				1.75	2.24	1.99
	Fast				0.874	2.22	1.54
	Slow				0.64	1.11	0.87
Anterolateral	Medium				1.36	2.01	1.68
, inter elateral	Fast				0.043	1.64	0.84
	Slow						
Lateral	Medium	1.97	1.02	1.49	1.32	2.51	1.91
	Fast	3.47	1.42	2.44	0.63	2.2	1.45
	Slow	1.03		1.03		1.8	1.8
Posterolateral	Medium	3.44		3.44		0.373	0.37
	Fast	2.66		2.66		2.9	2.9
	Slow		1.23	1.23		0.14	0.14
Posterior	Medium		1.6	1.6		1.68	1.68
	Fast		2.84	2.84		1.16	1.16

4) Calculating median and IQR stiffness of degenerated and healthy - shear tests

5) Calculating median and IQR of hysteresis loss coefficient of degenerated and healthy disc - shear tests

Mean Hysteresis loss coefficient	Shear						
			Heal		Degenerat	Degenerat	
		L406	thy	Mean	ed	ed	Mean
	Slow				0.324	0.187	0.259
Antorior	Mediu						
Anterior	m				0.289	0.142	0.216
	Fast				0.141	0.042	0.091
	Slow				0.261	0.161	0.211
Antorolatoral	Mediu						
Anterolateral	m				0.096	0.071	0.08

	Fast				0.064	0.071	0.067
			0.28				
	Slow	0.266	6	0.276	0.175	0.146	0.161
	Mediu		0.09				
Lateral	m	0.19	1	0.140	0.123	0.153	0.138
			0.13				
	Fast	0.15	4	0.145	0.086	0.097	0.092
	Slow	0.258		0.258		0.229	0.229
	Mediu						
Posterolateral	m	0.263		0.263		0.056	0.056
	Fast	0.153		0.153		0.107	0.107
			0.29				
	Slow		6	0.296		0.089	0.089
	Mediu		0.09				
Posterior	m		1	0.091		0.091	0.091
			0.15				
	Fast		8	0.15		0.106	0.106

6) Calculating median & IQR for stiffness – Shear test

Mean stiffness	Shear							
					Healthy			
		Healthy	Degenerated	Median	25% percentile	75% percent	tile I	QR
	Slow		1.16	2.024	1.42	2.70		
Anterior	Medium		1.99		0.595	0.681	C	0.086
	Fast		1.54					
	Slow		0.875					
Anterolateral	Medium		1.68					
	Fast		0.841					
	Slow							
Lateral	Medium	1.49	1.91					
	Fast	2.44	1.45					_
					Unhealthy			
	Slow	1.03	1.8	Median	25% percentile	75% percentile		
Posterolateral	Medium	3.44	0.373	1.	0.946	1.77	IQR	
	Fast	2.66	2.90		0.554	0.271	-0.283	
	Slow	1.23	0.14					_
Posterior	Medium	1.6	1.68					
	Fast	2.84	1.16					

Mean Hysteresis	Shear							
coefficient								
		L406	Healthy					
	Slow							
	Medium			Group 3	Healthy			
Anterior	Fast			Mean	Median	25% percent	ile	IQR
	Slow				0.159	0.146		
	Medium					0.013		0.091
Anterolateral	Fast							
	Slow	0.266	0.286					
	Medium	0.190	0.092					
Lateral	Fast	0.152	0.139		Unhealthy			
	Slow	0.258		Median	25% percentile	75% percentile	IQR	
	Medium	0.263		0.107	0.090	0.186		
Posterolateral	Fast	0.154			0.017	0.079	0.06	62686
	Slow		0.296					
	Medium		0.092					
Posterior	Fast		0.159					

7) Calculating median for stiffness – Shear test

8) Calculating Mean stiffness of degenerated and healthy tensile tests

Mean stiffness	Tensile						
			Health	у	Deger	nerated	
		GL406	4696	Mean	5194	GL471	Mean
	Slow	0.957		0.957	0.43	2.35	1.39
Anterior	Medium	0.214		0.214	1.65	1.64	1.64
	Fast	1.59		1.59	1.65	1.82	1.73
	Slow				1.82	1.67	1.74
Anterolateral	Medium				3.16	2.22	2.69
	Fast				3.15	2.98	3.06
	Slow	0.266	0.73	0.5	1.53	1.5	1.53
Lateral	Medium	0.47	1.14	0.8	0.71	0.71	0.71
	Fast	1.36	2.06	1.71	1.58	1.58	1.58
	Slow	2.3		2.39		2.91	2.91
Posterolateral	Medium	2.48		2.48		5.23	5.23
	Fast	1.76		1.76		2.93	2.93
	Slow		2.71	2.71		0.78	0.78
Posterior	Medium		1.388	1.38		2.12	2.12

Fast 1.73 1.73 2.98 2.98		Fast		1.73	1.73		2.98	2.98
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9) Calculating Mean stiffness of degenerated and healthy tensile tests

Mean Hysteresis loss							
coefficient	Tensile						
		L406	Healthy	Mean	Degenerated	Degenerat	Mean
	Slow	0.259		0.259	0.167	0.314	0.241
Anterior	Medium	0.147		0.147	0.168	0.239	0.204
	Fast	0.201		0.201	0.147	0.105	0.126
	Slow				0.212	0.300	0.256
Anterolateral	Medium				0.159	0.162	0.161
	Fast				0.074	0.084	0.079
	Slow	0.139	0.192	0.165	0.132	0.186	0.159
Lateral	Medium	0.071	0.092	0.081	0.094	0.054	0.074
	Fast	0.067	0.076	0.071	0.077	-0.004	0.037
	Slow	0.198		0.198		0.186	0.186
Posterolateral	Medium	0.131		0.131		0.054	0.054
	Fast	0.133		0.133		0.110	0.110
	Slow		0.273	0.273		0.228	0.228
Posterior	Medium		0.092	0.092		0.157	0.157
	Fast		0.138	0.138	,	0.084	0.084

10) Calculating median & IQR for stiffness -tensile test

Mean stiffness	Tensile				Healthy				
				Median	25% percentil	75% e percenti	75% percentile		
		Healthy	Degenerated	1.65	0.919	1.91			
	Slow	0.957	1.39		0.735	0.264		0.471	L
Anterior	Medium	0.214	1.6						
	Fast	1.5	1.7						
	Slow	0	1.7						
Anterolateral	Medium	0	2.69						
	Fast	0	3.06						_
	Slow	0.498	1.533		Degenerated				
Lateral	Medium	0.8	0.71	Median	25% percentile	75% percentile	IQ	R	
	Fast	1.7	1.58	1.74	1.55	2.92			
	Slow	2.3	2.91		0.18	1.17	0.9	989	
Posterolateral	Medium	2.48	5.23						
	Fast	1.76	2.93						
	Slow	2.71	0.78						
Posterior	Medium	1.38	2.12						
	Fast	1.73	2.98						

11) Calculating median & IQR for hysteresis loss coefficient – tensile test

		1	1	1			
Mean							
Hysteresis	Tensile				-		
					Healthy		
			Degenerat		25%	75%	
		Healthy	ed	Median	percentile	percentile	e IQR
	Slow	0.259	0.241	0.142	0.121	0.199	
	Mediu						
	m	0.147	0.204		0.02	0.056	0.035
Anterior	Fast	0.201	0.126				
	Slow		0.256				
	Mediu						
	m		0.161				
Anterolateral	Fast		0.079				
	Slow	0.165	0.159				
	Mediu						
	m	0.081	0.074				
Lateral	Fast	0.071	0.037			-	
	Slow	0.198	0.186		Degenerated		
						75%	
	Mediu				25%	percentil	
	m	0.131	0.054	Median	percentile	е	IQR
Posterolateral	Fast	0.133	0.110	0.156	0.081	0.194	
	Slow	0.273	0.228		0.074	0.038	0.036
	Mediu						
	m	0.092	0.157				
Posterior	Fast	0.138	0.084				